

# DOSKO

# M2961000AC

MODEL NUMBER: 337-13HC, 337-13H,  
337S-13HC  
620-20HE

SERIAL NUMBER: \_\_\_\_\_

## Owner's Manual

Instructions for Operation, Maintenance

### Stump and Root Grinder

337-13HC, 337-13H, 337S-13HC,  
620-20HE

Your Dosko grinder is intended for outdoor-use only and can be used to remove many tree stumps and exposed root systems close to ground level. By moving the blade in sweeping movements laterally over the top and front of the stump, you can gradually grind it away. Make sure you completely read and understand this manual before using the grinder for the first time.

#### WARNING

**READ and UNDERSTAND this manual completely before using the grinder!** Failure to properly operate, and maintain this grinder could result in *serious injury or death* to the operator or bystanders.

All machines have hazards associated with their operation. This stump grinder has certain special hazards, which you must be aware of. As an operator or owner you have a duty to be aware of these hazards and know preventive measures to take to avoid them. When reading this manual pay particular attention to avoiding these hazards.

In particular, be aware of the following:

- **Know location of buried electrical and other utility lines.**
- **Do not allow children or untrained adults to operate.**
- **Wear eye protection and other personal protection against flying rocks and debris.**
- **Check that cutter wheel teeth are secured, sharp and not missing.**
- **Do not operate if operator presence bar fails to stop engine upon release.**
- **Make sure no children or bystanders are within 75 feet (23 meters) of stump grinding operation.**
- **Protect cars, windows and other objects within 75 feet (23 meters) from flying debris.**
- **Be prepared for machine “kickback” when initially contacting the stump.**
- **Be aware of potential for carbon monoxide (CO) poisoning.**
- **Prevent fires/explosions from fueling.**
- **Do not attempt to perform adjustments, declog or clean unit while engine is running.**
- **Avoid burns from engine or hot exhaust.**
- **Avoid using in wet or icy conditions where falls may occur.**

Details about these hazards are found throughout the manual and are summarized at the end of the manual under “Important Safety Information.”

#### STOP!

**ADD ENGINE OIL, FUEL & BATTERY:** Your stump grinder comes fully assembled and requires only that you add engine oil to crankcase, fuel to tank, and a battery.

**INSPECT COMPONENTS:** Closely inspect to make sure no components are missing or damaged. See the “Receiving Your Unit” section for instructions on whom to contact to report missing or damaged parts.

#### **Any Questions, Comments, Problems, or Parts Orders**

*Call your dealer or DOSKO Customer Service 1-800-822-0295 or 1-763-428-2237*

## Hazard Signal Word Definitions






|   |   |
|---|---|
|    | <p>This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.</p> |
|    | <p>DANGER (red) indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.</p>  |
|    | <p>WARNING (orange) indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.</p>   |
|   | <p>CAUTION (yellow) indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.</p>  |
|  | <p>CAUTION (yellow) used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.</p>                            |

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## About Your Grinder

Thank you for purchasing or renting your Dosko grinder!

### Owner/Operator/Renter Training

Read and follow all instructions and safety precautions presented throughout this manual. A summary of important safety information can be found at the end of the manual. Keep this manual for reference and review. **If the owner of this unit is different than the operator, give a copy of this manual to any operator to read.**

### Rental Companies

*All persons to whom you rent/loan this grinder must have access to this manual and read it.* Check the tube on the side of the unit to make sure a manual is inside. Advise all persons who will operate the machine to read it. You should also provide personal instruction on how to safely operate the grinder and remain available to answer any questions a renter/borrower might have. If videos are available, have renter watch training video.

### Engine Instructions

For detailed Engine operation and maintenance information, always refer to the engine Owner's Manual furnished with the grinder.

### Product Suitability

Before using, the user shall determine the suitability of this product for this intended use and assumes liability therein.

Your Dosko grinder can be used to remove many tree stumps and exposed root systems close to ground level. By moving the blade in sweeping movements laterally over the top and front of the stump, you can gradually grind it away. Never use a stump grinder for anything but grinding wooden tree stumps. The intended operating environment is -20°C to 40°C to 95% RH. This is representative of most outdoor conditions. Make sure you completely read and understand this manual before using the grinder for the first time. If you have any questions, contact your retail or rental dealer or Dosko Customer Service at 1-800-822-0295 or 1-763-428-2237.

**▲ WARNING: Never attempt to cut on a slope exceeding 15°.**

Exercise caution when cutting stumps on an incline, as the machine may shift or slide unpredictably. Never attempt to cut with the machine uphill or downhill from you as it may slide toward you or you may fall toward the machine. Cut only on a slope from the side. Never place, use, or move the stump grinder on a slope exceeding 15°.

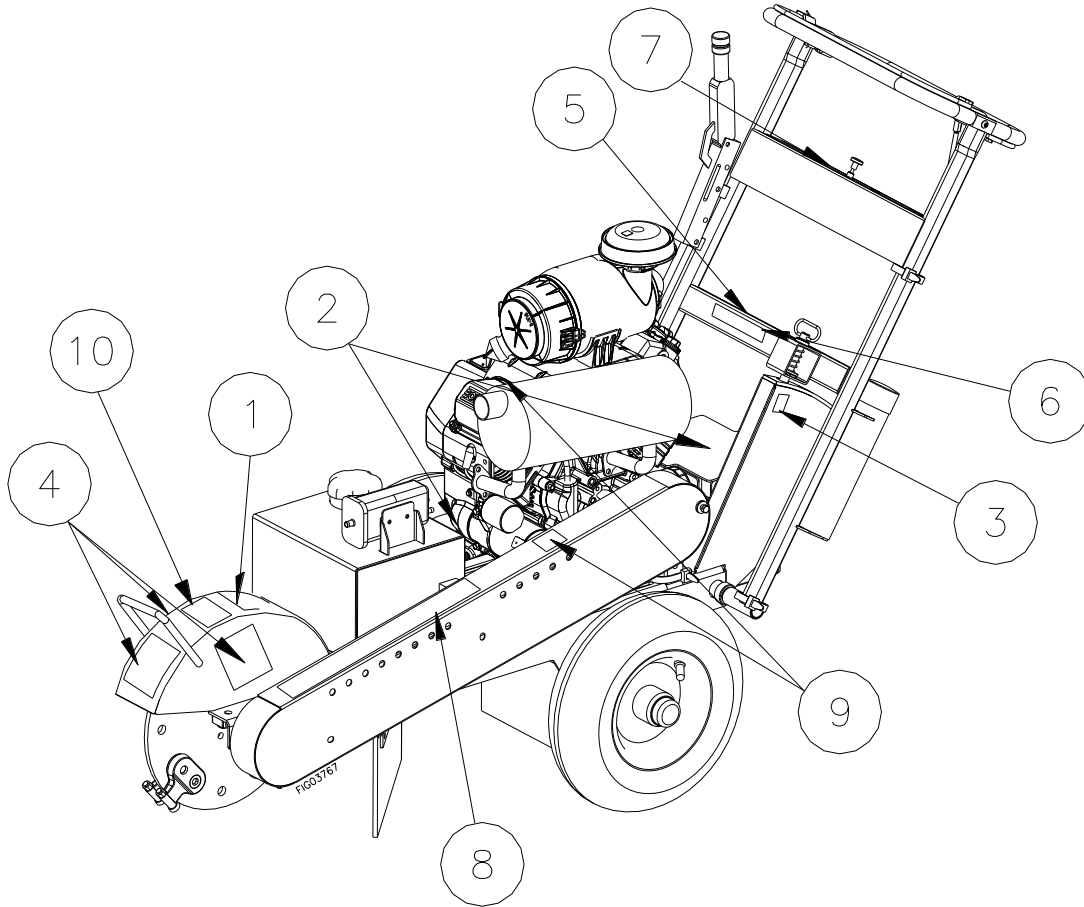
Dosko is constantly improving its products. The specifications outlined herein are subject to change without prior notice or obligation. The purchaser and/or user shall assume liability for any modification and/or alterations of this equipment from original design and manufacture. Any alterations shall void warranty and CE Certification (where applicable).

**Contact Dosko Customer Service at 1-800-822-0295 or 1-763-428-2237 for any questions about the appropriate use of this grinder or about optional accessories.**

### Warranty Registration

Please fill out and submit the warranty registration card so that we have your contact information for any future product literature or replacement parts you may need.

## Safety Decal Locations



| Reference # | Part #   | Description  | Model #  |
|-------------|--|--|--|
| 1           | 784272 decal kit                               | Flying Debris Hazard (person)  | All  |
| 2           | 784291<br>789538                               | Flying Debris Hazard (direction)<br>- located on base OR battery box top | All<br>All (EU versions)   |
| 3           | 784079   | Tow Position   | All  |
| 4           | 784272 decal kit<br>789537                     | Amputation and Entanglement Hazard                                       | All<br>All (EU versions)   |
| 5           | 799546   | California Proposition 65 Warning  | All  |
| 6           | 784272 decal kit                               | Poisonous Gas Hazard   | All  |
| 7           | 783540<br>784298<br>784299<br>789661<br>789663 | Control Panel  | 337-13HC, 337S-13HC<br>620-20HE<br>357-13HE, 620-25KE<br>337-13H (EU version)<br>620-20HE (EU version) |
| 8           | 784272 decal kit                               | Personal Injury / Fire, Explosion / Entanglement Hazards                 | All  |
| 9           | 786635   | Burn Hazard<br>- located on belt guard OR engine                         | All  |
| 10          | 799952   | Spark-Strike Warning   | 337-13HC, 337S-13HC<br>620-20HE  |

### **WARNING**

ALWAYS make sure safety labels are in place and in good condition. If a safety label is missing or not legible, order new labels.

# Safety Decals

| CAUTION |   | WARNING |  |
|---------|---|---------|--|
|         | <b>Personal Injury Hazard</b><br>Never attempt to service the machine without proper personal protection.<br>When using this machine, you must wear the following:<br>* Eye protection<br>* Ear and hearing protection<br>* Heavy duty work gloves<br>* Heavy duty, non-slip footwear<br>* Heavy duty, tight fitting clothing |         | <b>Fire / Explosion Hazard</b><br>Gasoline and oil are highly flammable.<br>-NEVER fuel a running or hot engine.<br>-KEEP sources of heat, sparks, and flame away during refueling.<br>-ALWAYS turn engine off and let cool for at least two minutes before refueling.<br>-Clean up fuel spills immediately.<br>-Ensure there are no fuel leaks before starting.<br>-DO NOT pump fuel directly into engine at gas station. |
|         |   |         | <b>Fire Hazard</b><br>Hot exhaust fumes from engine can cause fire.<br>Position muffler at least 7 feet from combustible objects, including vegetation and clothing.<br>Do not change or add to exhaust system; fuel fire can result.  |
|         |   |         | <b>Entanglement Hazard</b><br>NEVER remove guards or shields.<br>NEVER operate this machine when wearing loose cuffs or hoes.<br>ONLY operate with proper guarding of power transmission system, including all rotating shafts, pulleys, belts, & couplings.   |

8

**Precautions Before Starting...**

1. Check gas and oil levels.
2. If unfamiliar with operation, training information (an Operator's Manual) can be obtained from your rental firm. You should also have a video which demonstrates proper use.
3. Wear eye, face, and hearing protection as well as long pants and non-slip footwear.
4. Call 811 for utility marking 3 days before stump grinding. Trees can grow on top & around stumps.
5. Use proper stump grinding techniques. Never grind a tree stump in a tree well past its base. It should be operated only by an adult who has adequate physical capability.
6. Keep children away.
7. Replace worn or unreadable labels.

**ENGINE SWITCH**

PUSH TO STOP

PULL TO RUN

**Special Operator Hazards...**

1. Read & follow operator's manual before using.
2. Before adding fuel, stop the engine. Allow engine to cool for 3 minutes before refueling. Wipe up fuel spills immediately.
3. Do not touch the engine or gas system.
4. Blade rotator can build & ignite fuel.
5. Blade rotator at speeds similar to a rotary lawn mower & will throw stones, chips, & debris up to 75 ft in any direction.
6. Never operate with windows, autos or any object which might be damaged by the rock type projectiles this machine will throw.
7. Never operate without shields and covers in place.

**To Start Your Stump Grinder...**

1. Pull Engine Switch to RUN position.
2. For cold engine move choke lever to full choke position.
3. Grip Operator presence bar & handle together in front of the engine start.
4. Turn the key switch to the START position and hold until the engine starts.
5. Release the key when the engine starts.
6. Release the key when the engine starts.
7. When engine starts, move choke lever to RUN position.

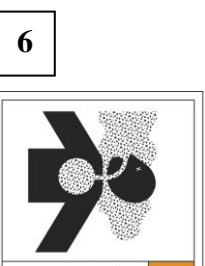
**KEEP BRAKE ENGAGED**

KEEP BRAKE ENGAGED

STOP engine & SET brake

before leaving operator's position.

7



**WARNING**

**Poisonous Gas Hazard**

This product gives off carbon monoxide, a poisonous gas that can kill you.

You CANNOT smell it, see it, or taste it.

- NEVER use in enclosed spaces, EVEN if you run a fan or open doors and windows.
- Only use OUTSIDE and far away from windows, doors, and vents.

See product manual for more details.

**WARNING**

**FIRE HAZARD**

-Sparks can occur if blade/rotor strikes rocks, metal or other hard objects.  
-DO NOT use in highly flammable areas.  
-Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrester may be required. The operator should refer to the operator's manual for information relating to fire prevention requirements.

10

5

**WARNING**

**WARNING: This product can expose you to chemicals including soots, tars, and mineral oils, which are known to the State of California to cause cancer, and carbon monoxide, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.**

PN 798546

**WARNING**

**Flying Debris Hazard**

**WARNING**

**Flying Debris Hazard**

\*Some, chips, and debris can cause serious injury or property damage.  
\*Primary chip discharge is in the direction of the arrow.  
\*However, debris can fly 75 ft in any direction out the chute and bounce off objects and hit operator or bystanders.

**Towing and Transport Position**

**WARNING**

**Amputation & Entanglement Hazard**

**Rotating Cutter**

Keep hands and feet away.  
Contact with rotating teeth will cause serious personal injury.  
NEVER operate without guards and covers in place.

9

**WARNING**

**BURN HAZARD**

Do not touch hot muffler.

1

**Flying Debris Hazard**

\*Flying debris can travel up to 75 feet.  
\*Flying debris can also bounce off of this shield and hit nearby objects.  
\*NEVER allow anyone in DANGER ZONE while grinding.  
\*ALWAYS position machine to protect property (such as buildings and vehicles) from flying debris.  
\*Rubber shielding is intended to direct discharge to protect operator's lower extremities.  
\*Wear long pants and closed shoes, as well as eye and face protection.  
\*Replace if shielding is worn or damaged.

2

**WARNING**

**Flying Debris Hazard**

3

4

To order replacement safety labels, call Dosko Customer Service at 1-800-822-0295 or 1-763-428-2237. All grinder units can be transported via trailers or with the purchase of an optional towing kit package can be towed behind the vehicle.

# Safety Decals

| Ref. | Description   |
|------|---|
| A    | Cutting hazard to foot.<br>Keep distance.                                       |
| B    | Thrown object hazard.<br>Keep distance.   |
| C    | Wear eye protection while operating.  |
| D    | Wear ear protection while operating.  |
| E    | Wear protective footwear while operating.                                       |
| F    | Wear gloves while operating.  |
| G    | Push to stop. Pull to run.  |
| H    | Hazards exist. Read manual before operating.                                    |
| I    | Move control forward to disengage brake. Move control backward to engage brake. |
| J    | Pull to increase choke. Push to decrease choke.                                 |
| K    | Pull to increase throttle. Push to decrease throttle.                           |

**4**    789537



A

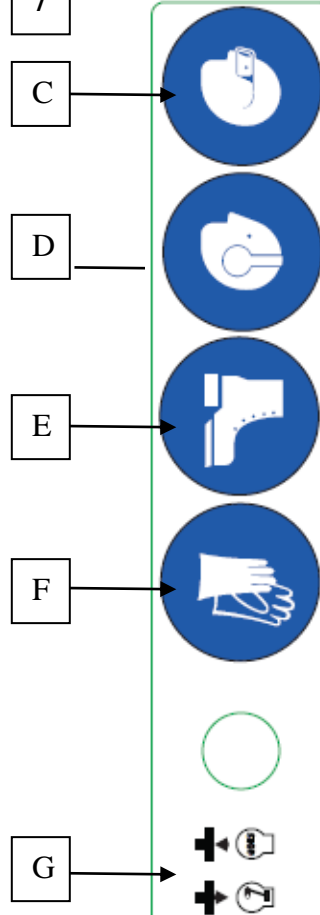
**2**    789538



B

I

**7**    789661



C

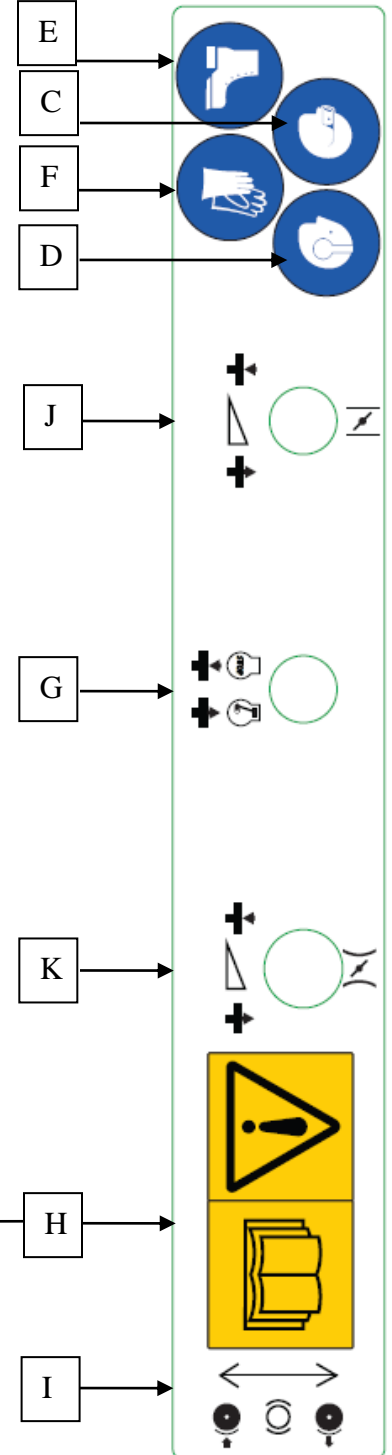
D

E

F

G

789663



E

C

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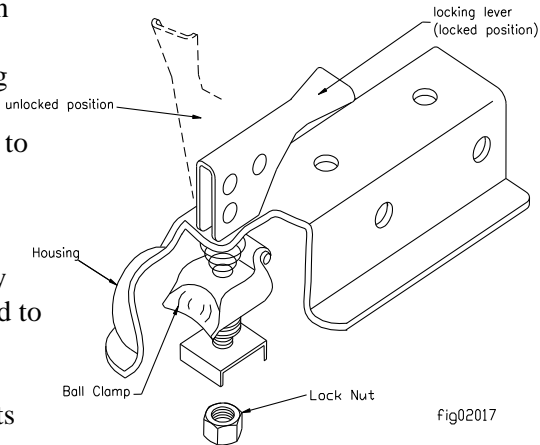
I

# Transporting and Receiving

## 1. Receiving Your Unit

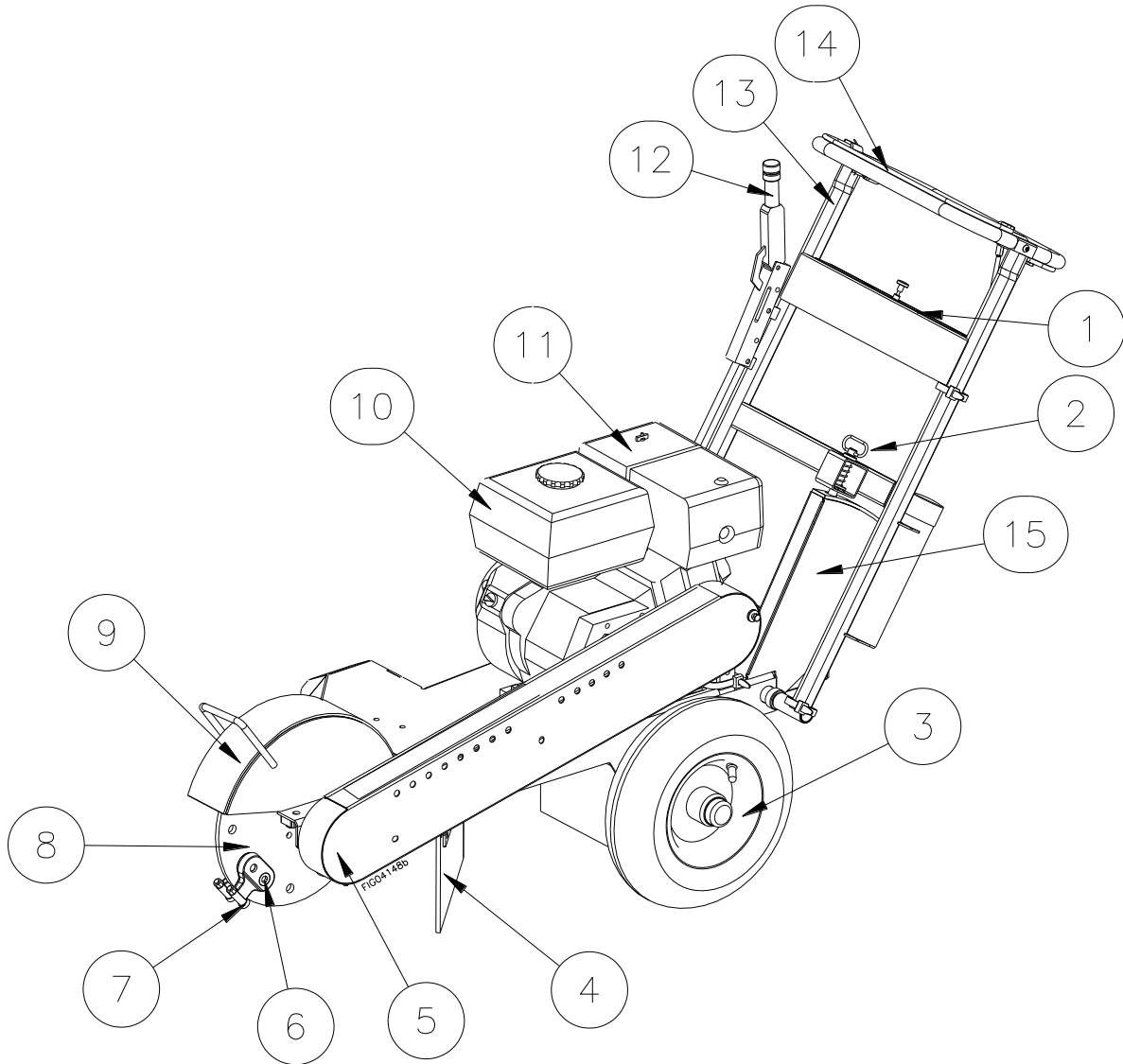
|                                 |  |
|---------------------------------|--|
| <b>For all Units</b>            | <p>You should inspect the grinder immediately after you receive delivery.<br/> <i>See the “Machine Component Identification” section of this manual for a diagram of the grinder and its components.</i></p> <ul style="list-style-type: none"> <li>If you have <i>missing</i> components, contact your rental company or Dosko Customer Service at 1-800-822-0295 or 1-763-428-2237.</li> </ul>   |
| <b>New Unit: Truck Delivery</b> | <p><b>Depending on your unit and model, it may have been shipped on a wooden skid, cardboard container or other appropriate method.</b></p> <ul style="list-style-type: none"> <li>For any shipping damage, make sure the delivery driver acknowledges it and a claim is filed with the freight delivery company.<br/> <b>Note:</b> <i>Shipping damage claims are not covered by Dosko warranty. Please contact carrier!</i></li> <li>If any assembly is required. Separate assembly instructions will be included.</li> </ul> |
| <b>New Unit: From a Dealer</b>  | <p><b>Your unit may be completely assembled and ready to run depending on the dealer. If not, please refer to “factory delivery” below.</b> Read the “<i>Operation: Preparing for Operation</i>” section (page 9), and verify that the unit has been properly “prepped” before initial use.</p>  |
| <b>Factory Delivery</b>         | <p><b>In these cases, your unit has been tested and pre-run but will require additional assembly. See “Assembly Instructions” section at the end of the manual.</b></p>  |

## 2. Towing Instructions

|   |   |
|---|---|
| <p><b>On Towable Models</b></p> <p><b>Optional towing packages:</b></p> <p><b>Part # 296108 (337-13HC &amp; 357-13HE)</b></p> <p><b>Part # 296107 (620-20HE &amp; 620-25KE)</b></p> | <p>Each state has legal requirements for towing equipment and trailers (such as lighting and licensing). Be sure receiver on towing vehicle is bolted tightly. Towing vehicle capability must be matched to trailer weight and type of hitch arrangement.</p> <ol style="list-style-type: none"> <li>Review towing safety instructions in your vehicle manual.</li> <li>Attach grinder to vehicle hitch using only a 2” ball.</li> <li>Be sure the tow bar is bolted tightly to the towing vehicle receiver.</li> <li>Position tow bar into socket, then insert lock pin with safety clip.</li> <li>Be sure that the stump grinder safety chains are hooked, closed and locked to the towing vehicle by using the coupling links.</li> <li>Make sure the grinder wheel lug nuts are fastened tightly, tires are fully inflated and in good repair.</li> </ol> <div style="text-align: right; margin-top: 10px;">  <p style="font-size: small;">locking lever (locked position)<br/>unlocked position<br/>Housing<br/>Ball Clamp<br/>Lock Nut<br/>fig02017</p> </div> <div style="background-color: #e0e0e0; padding: 5px; margin-top: 10px;"> <p><b>⚠ WARNING:</b><br/>Do not tow over 45 mph unless a higher speed rated trailer is being used.</p> </div> |
|---|---|



# Machine Component Identification



| Reference # | Description                  |
|-------------|------------------------------|
| 1           | Control Panel                |
| 2           | Pin Adjustment Handle Bar    |
| 3           | Tire and Hub                 |
| 4           | Discharge Flap               |
| 5           | Belt Guard                   |
| 6           | Tooth Pocket                 |
| 7           | Cutting Tooth                |
| 8           | Cutter Wheel Disc            |
| 9           | Cutter Guard                 |
| 10          | Gas Tank                     |
| 11          | Engine                       |
| 12          | Adjustable Brake Lever       |
| 13          | Handle Bar                   |
| 14          | Operator Presence Handle Bar |
| 15          | Nameplate                    |

# Operation

## 1. Pre-start Check List & Procedures

**⚠ CAUTION:**

Add engine crankcase oil. A new engine is shipped without oil. You must add the correct amount of oil to engine crankcase or engine will be damaged beyond repair.

**Before starting the engine you will want to make sure you have completed the following:**

1. **Marking Underground Utilities**
2. **Checking Controls**
3. **Checking/Adding Oil**
4. **Filling Stump Grinder Gasoline Tank**
5. **Inspecting Fuel System for Leaks**
6. **Adjusting Handle Bar**
7. **Wearing Personal Protection**
8. **Trimming Stump with Saw**
9. **Clearing Area of People and Objects**
10. **Working During Daylight**
11. **Battery Installation**

Each of these procedures is discussed in detail below.

|                                      |  |
|--------------------------------------|--|
| <b>Marking Underground Utilities</b> | <b>Call 811 or your local utility company to request marking utilities 3 days before stump grinding to verify location of underground wiring and piping. Trees can grow on top of and around underground wiring that was installed many years before a tree was planted.</b>   |
| <b>Check Controls.</b>               | <b>Check that:</b> <ul style="list-style-type: none"><li>• All guards are in place and tight</li><li>• Operator presence bar switch is free moving.</li><li>• Inspect tires and rims for looseness, damage, and tire inflation.</li></ul>  |
| <b>Check Cutting Teeth</b>           | Inspect cutting teeth for tightness and sharpness. Only use factory-approved parts for repair.   |
| <b>Check/Add Oil</b>                 | <b>Check the oil level using the dipstick and add oil as needed daily.</b><br><br>Using a funnel, add oil up to the FULL mark on the dipstick with the recommended oil type for your engine and expected ambient conditions. (See engine Owner's Manual for oil type and capacity, and more detailed oil check/fill instructions.)<br><br><b>⚠ WARNING: Burn hazard</b><br>Never open oil fill port while engine is running. Hot oil can spray over face and body. |

## Operation (cont'd)

|   |  |
|---|--|
| <p><b>Fill Stump Grinder Gasoline Tank</b></p>      | <p>Check the gasoline level in the grinder's fuel tank. If needed, fill tank with fresh unleaded gasoline from a portable container, after first reading the warnings and instructions below.</p> <ul style="list-style-type: none"> <li>- Do NOT fill the gas tank to the top. Gasoline may spill when operating on a slope.</li> <li>- Do NOT overfill the gasoline tank. Allow at least 1" (2.5 cm) of empty space below the fill neck to allow for fuel expansion.</li> </ul> <p><b>⚠ WARNING: Gasoline fire/explosion hazard</b><br/>Gasoline is highly flammable and explosive. Heat, sparks, and flames can ignite gasoline vapors, which can become widespread during fueling. A flash fire ignition and/or explosion could result and cause serious injury or death. The following conditions could result in gasoline ignition/explosion:</p> <ul style="list-style-type: none"> <li>• gas vapor collection inside enclosures</li> <li>• static electric sparks</li> <li>• sparks from electric wiring, batteries, or running engines</li> <li>• sources of heat (such as a hot engine or exhaust)</li> <li>• open flames, including pilot lights</li> </ul> |
| <p><b>Inspect Fuel System / Check for Leaks</b></p> | <p><b>Inspect fuel system &amp; check for leaks BEFORE starting grinder.</b></p> <p><b>⚠ WARNING: Fuel leak hazard</b><br/>A leaking fuel line no matter how small can be the source of a fire or explosion when starting or operating the engine.</p> <ul style="list-style-type: none"> <li>• Inspect the entire fuel system. <i>Look for:</i> Signs of leaks or deterioration, chafed or spongy fuel hose, loose connections, loose or missing fuel hose clamps, damaged gasoline tank, or defective gasoline shut-off valve.</li> </ul> <p><b>If grinder is in an enclosed area and you smell gas, DO NOT start engine!</b> DO NOT light a match. DO NOT flip on an electrical switch. Exit area immediately leaving doors open and call fire department.</p>  |
| <p><b>Adjust Handle Bar</b></p>                     | <p>Handle bar may have to be adjusted to accommodate for the height of stump or desired depth. When grinding above or below ground level, adjust handle bar for better control and comfort. <i>Note: Your stump grinder should not be used more than 10 inches (25 cm) maximum below ground.</i></p>   |
| <p><b>Personal Protection</b></p>                   | <p><b>Use approved protective clothing and approved protective equipment when using the machine.</b></p> <ol style="list-style-type: none"> <li>1) <b>Always wear ANSI-approved and OSHA-compliant (in the EU, EN166 1F) safety glasses with side shields and a full-face shield.</b></li> <li>2) <b>The use of ear plugs or other hearing protection device is also recommended</b> for persons working within 15-20 feet (4.5–6 m) of the running grinder for longer than a few minutes. Hearing can be damaged from prolonged, close-range exposure to the type of noise produced by this grinder.</li> <li>3) <b>Wear long pants to protect legs from sparks, hot engine and flying debris.</b></li> </ol>   |

## Operation (cont'd)

|                                   |  |
|-----------------------------------|--|
|                                   | 4) <b>Never wear jewelry or loose-fitting clothing when starting or operating the grinder or any mechanical device.</b> Loose or dangling apparel, jewelry or hair can become entangled in moving parts. |
| <b>Trim Stump with Saw</b>        | Cut or trim the stump preferably to ground level using a power saw.  |
| <b>Clear Area</b>                 | Dig away the earth and remove any stones near the tree stump or roots that may interfere with your work.   |
| <b>Work During Daylight Hours</b> | Only use the machine in daylight or in well-lit conditions. Never operate the grinder after dark. Never operate the grinder in icy conditions, when there is severe weather, or lightning.               |

### Battery Installation

Your stump grinder's engine is equipped with an electric starter (depending on model), which requires the installation of a 12-volt lawn tractor size battery (Group U1). See the Engine owner's manual for battery rating.

The battery is to be supplied by the customer and should be installed in the protective battery box located near the engine. (The inside dimensions of the battery box are 9" (22.5 cm) L x 6" (15 cm) W x 8-1/2" (21.5 cm) H). A battery hold-down strap has been supplied along with (2) 5/16 x 3/4" bolts and (2) 5/16" nuts in order to secure the battery inside the battery box. Follow the instructions detailed below for connecting and disconnecting the battery.

#### **WARNING: Battery hazards**

- Batteries are hazardous because they contain caustic acid, can emit explosive gases, and can cause electric shock. Caution must be exercised when making connections to a battery to avoid shock and contact with the acid, and to prevent any sparking that could lead to an explosion.

- ALWAYS follow the general battery safety rules and instructions listed below.

#### **General Battery Safety Rules**

- ALWAYS use eye protection when handling batteries.
- NEVER smoke or work near sparks or other sources of ignition.
- NEVER touch both battery terminals at the same time with your hand or any non-insulated tools.
- If battery acid contacts skin or clothing, flush immediately with water and neutralize with baking soda.

#### **Connecting the battery**

- Always connect the cables in the following sequence to avoid possible shock:
- Find the battery cables located inside the battery box.
  - Connect the **red** cable to the **positive (+)** terminal of the battery.
  - Then connect the **black** cable to the **negative (-)** terminal of the battery.

#### **Disconnecting the battery**

- Always disconnect cables in the following sequence to avoid possible shock.
- First, disconnect the **black** cable from the **negative (-)** terminal of the battery.
  - Next, disconnect the **red** cable from the **positive (+)** terminal of the battery.

# Operation (cont'd)

## 2. Starting the Grinder

**After you have completed the pre-start checklist and procedures, you are ready to start the grinder.**

The following directions detail how to start the engine of your grinder.

**▲ WARNING:**

Never attempt to use the grinder without proper protective equipment, particularly eye protection and a full-face shield.

**▲ WARNING:**

If you have an implanted medical device, consult a physician before using this device.

**To start the grinder:**

Note: For additional engine starting instructions see your Honda/Kohler engine manual.

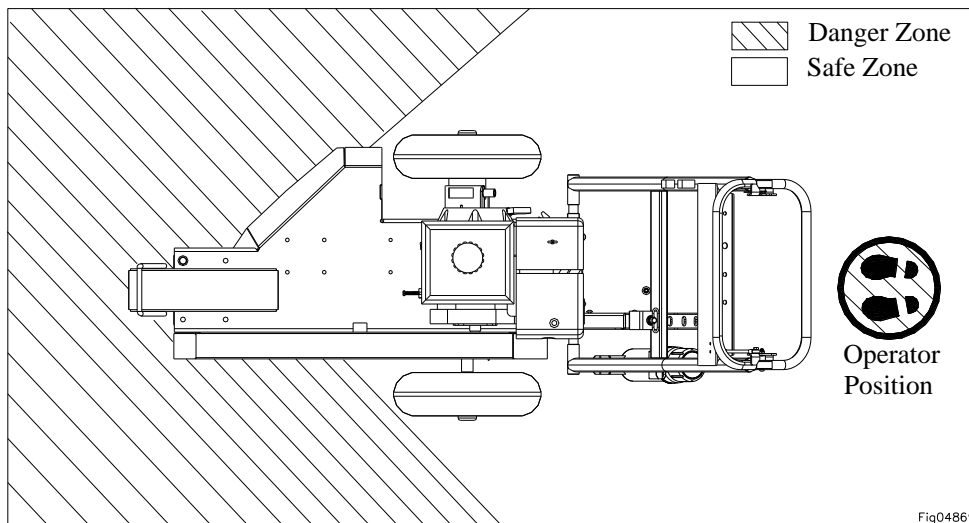
- 1) Before starting you should raise or lower the handle bar to a comfortable position to accommodate the height of the stump you will be grinding.
- 2) Place stump machine into position with cutting blade near the front-top edge of the stump.
- 3) Using lever on handle to lock the one wheel brake.

Note: For tighter brake adjustment, turn knob on top of brake lever.

**▲ WARNING:**

**Stay in the OPERATOR POSITION while actuating controls.** Never leave grinder unattended.

- 4) Pull Engine Switch ON. (Some models may have an additional on/off switch located on the engine)



## Operation (cont'd)

- 5) Pull choke if engine is cold. If engine is hot, do not use choke.
- 6) Grip operator presence bar & grinder handle bar together in left hand.

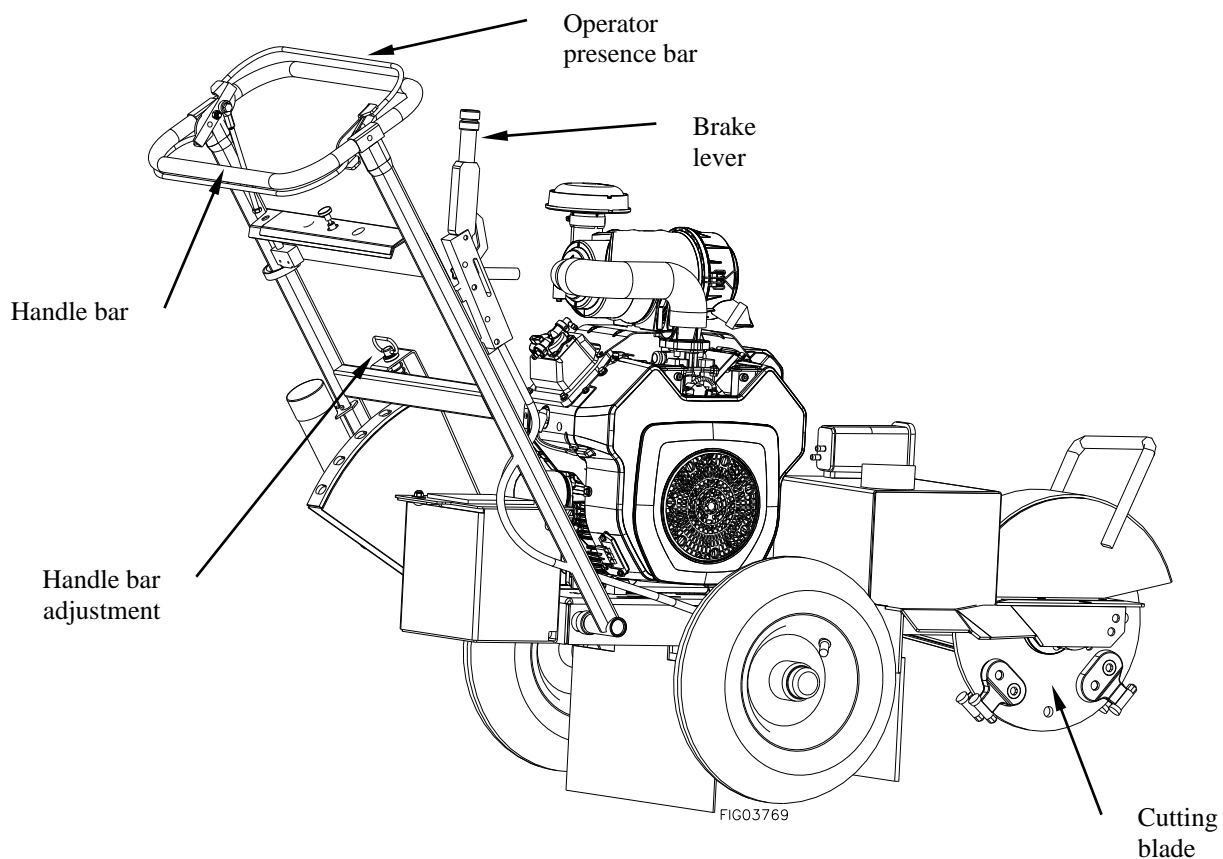
**▲ WARNING:**

A rotating cutting blade is very dangerous. Stay at the controls and keep others away until you are sure the blade has come to a complete stop.

**▲ WARNING:**

**Cutting wheel immediately begins rotating when starter is pulled.** There is no clutch or gear to separately start or stop cutter wheel.

- 7) Since the cutter wheel starts rotating when starter is activated, press down on handle bar to lift cutter wheel off the ground.
- 8) **A) Pull Start:** Rapidly pull “Start” cord (recoil starter) with right hand several times until engine starts. Allow starter cord to return slowly.  
**B) Electric Start:** Turn Key switch to the START position and hold until the engine starts.
- 9) If engine does not start, repeat steps 5-8.

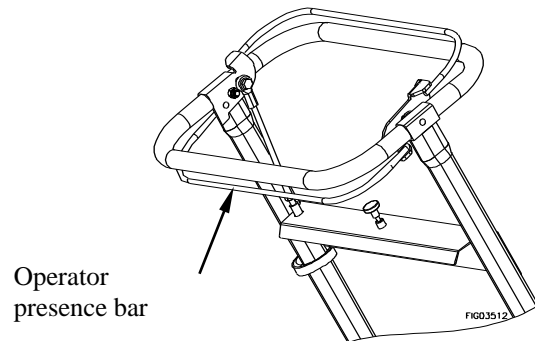


## Operation (cont'd)

### 3. Stopping the Engine

**Stop the engine using the following steps:**

1. While holding blade off ground, release the operator presence bar. Wait until the blade completely stops. Lower the blade so it is resting against the ground.
2. Make sure brake is set before leaving the controls, particularly if you are on an incline.
3. Turn engine switch to OFF position.
4. Allow the engine to cool for at least 5 minutes before releasing brake and moving to storage or transporting. A hot engine can be a fire hazard.



### 4. Grinding the Stump

**▲ WARNING: Flying Debris Hazard**

Stones, chips, and debris can cause serious injury or property damage. Debris can fly 75 ft (32 m) in any direction out of the chute. They can bounce off any fixed objects as well and hit operator, bystanders or breakable objects.

1. Set/engage the brake.
2. Pivot the grinder toward the side of the stump, then lower it approximately 1/2" (1.5 cm) to 1" (2.5 cm) into the front-top corner of the stump. Slowly pivot the cutting blade back and forth, lowering the cutting blade approximately 1/2" (1.5 cm) to 1" (2.5 cm) before each sweep, until you have removed the front portion of the stump to ground level.

**▲ WARNING: Rotating cutter wheel.**

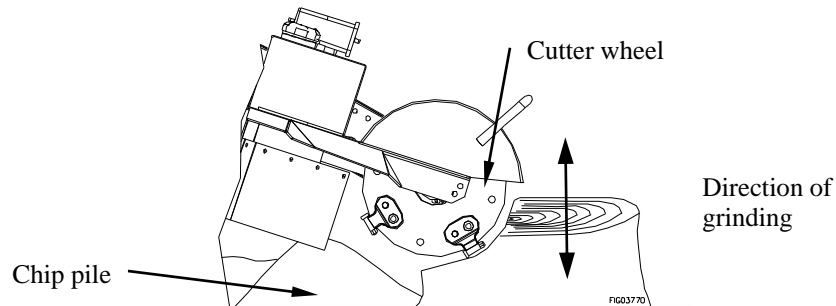
Keep hands and feet away. Contact with wheel rotating teeth will cause serious personal injury.

3. Raise cutting blade until center of cutting blade is just above top of stump.
4. With cutting blade off to one side, advance the machine horizontally by releasing and resetting the brake. Advance the machine forward to engage the cutting blade into the stump so that when swept across the stump it will remove 1/2" (1.5 cm) to 1" (2.5 cm) of stump with each sweep.
5. Sweep the cutting blade across the stump, cutting away 1/2" (1.5 cm) to 1" (2.5 cm) of stump.
6. Advance cutting blade 1/2" (1.5 cm) to 1" (2.5 cm), and sweep again across stump in opposite direction.
7. Continue sweeping cutting blade left and right across stump, advancing it before each sweep, cutting 1/2" (1.5 cm) to 1" (2.5 cm) depth of stump with each sweep.
8. Cut complete stump flush with ground, then go back and cut to further depth, if desired.

## Operation (cont'd)

### Chip Build-up

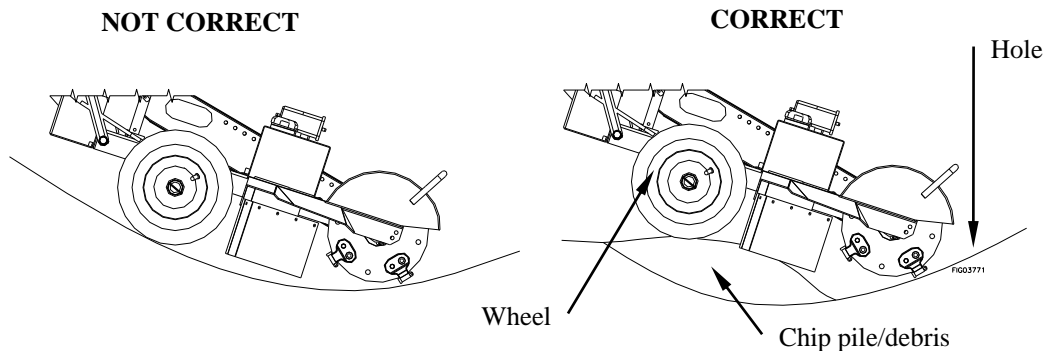
9. When grinding larger stumps, chips may begin to build up under the wheels.
- Release brake and pull machine towards you so that the “chip pile” is directly under the cutting wheel.
  - Drop cutter wheel down on “chip pile”, material will be discharged from machine area.



#### **⚠ WARNING: Flying Debris Hazard**

Stones, chips, and debris can cause serious injury or property damage. Debris can fly 75 ft (23 m) in any direction out of the chute and bounce off objects and hit operator, bystanders or breakable objects.

- On these larger stumps, **DO NOT** allow grinder wheels to drop into stump hole. If a hole is in the way of your progress, fill it with chips or change position.



#### **⚠ WARNING:**

Stop engine and set brake before leaving operator's position. **KEEP BRAKE ENGAGED** except when changing locations. Never attempt to ride or stand on stump grinder.

10. When finished, stop the machine.
11. Pull machine away from stump, and rake chips away from stump.



## Operation (cont'd)

### 5. Refueling

1) Before removing gas cap, turn engine off and allow to cool for at least two minutes.

*Note:* A running or hot engine can ignite fuel.

2) Remove grinder gasoline cap.

3) Add gasoline through the fill opening:

- Use only an UL-approved portable gasoline container to transfer the gasoline to the grinder's tank.
- Be aware of safety warning and instructions below for avoiding static electric caused fires.

**⚠ WARNING:**

**Static electric spark hazard**

A static electric spark can explosively ignite gasoline vapor, resulting in a flash fire that could cause serious injury or death. See "Special Safety Information on Static Electricity" at end of this manual.

4) Clean up gasoline spills /splashes immediately.

- If possible, move the grinder away from spilled gasoline on the ground.
- Wipe up spilled gasoline, and wait 5 minutes for excess gasoline to evaporate before starting engine.
- Gasoline soaked rags are flammable and should be disposed of properly.
- If gasoline is spilled on your skin or clothes, change clothes and wash skin immediately.

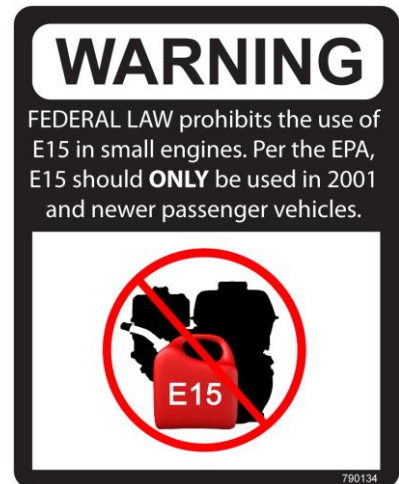
5) Replace gasoline cap securely before starting engine.

6) Store extra gasoline in a cool, dry place in an UL-approved, tightly sealed container.

7) Filling towable units or portable containers at service stations:

Even if you have a towable unit, avoid static electric sparking while filling the gasoline tank:

- Never fill the grinder's gas tank directly from the fuel pump. The grinder's tank is not grounded and high velocity flow from the pump can cause static electricity build-up. Use an approved portable container to transfer gas to the grinder's tank.
- Use a portable container made of metal or conductive plastic. This is preferred because it dissipates static charge to ground more readily.
- Never fill a portable gas container while it is sitting inside a vehicle, trailer, trunk, or pick-up truck bed. ALWAYS place container on the ground to be filled.
- Keep nozzle in contact with container while filling. Do not use a nozzle lock-open device.



## Operation (cont'd)

### 6. Storing the Grinder

**When you are finished using the grinder and it has cooled, you must:**

- Cool engine before storage.
- Clean the grinder.
- Inspect for worn or damaged parts.
- Choose covered storage location.
- Prevent accidental starting.
- Plan on exercising the engine at least monthly unless the grinder is prepared for long-term storage.

Detailed instructions are provided below.

|                                    |   |
|------------------------------------|---|
| <b>Cool engine</b>                 | <b>Let engine cool for at least five minutes before storing.</b> A hot engine can be a fire hazard.   |
| <b>Clean grinder</b>               | <b>Clean all grease, dirt, mud and other foreign matter from the machine. Touch up paint damage to prevent rust.</b>  |
| <b>Inspect grinder</b>             | <b>Inspect the machine for worn or damaged parts and tighten any nuts or screws that may have become loose. Pay particular attention to the cutting teeth.</b>  |
| <b>Choose a storage location</b>   | <p><b>Store the grinder in a location that is:</b></p> <ul style="list-style-type: none"> <li>• Clean and dry.</li> <li>• Away from sources of heat, open flames, sparks, or pilot lights, even if the grinder's gas tank is empty. Residual gasoline could ignite.</li> <li>• Away from extreme high or low temperatures.</li> <li>• Cover it for extra protection.</li> </ul> <p><b>⚠WARNING:</b><br/> <b>If stump grinder is left in direct sunlight and exposed to extreme temperatures fuel hoses can degrade rapidly.</b></p> |
| <b>Remove key</b>                  | <b>Remove key from starter and secure key in a safe location, or remove spark plug,</b> in order to ensure the grinder cannot be started in a storage location or by untrained persons or children.   |
| <b>Start grinder every 4 weeks</b> | <p><b>The grinder should be started regularly.</b> At least every four weeks, start the engine and let it run for 10 to 15 minutes.</p> <p>Monthly exercising of the grinder will dry out any moisture that has accumulated, lubricate cylinders, and clean out old gas in the carburetor. Moisture, old gas, and dry mechanical parts cause deterioration in stored engines.</p>   |

## Operation (cont'd)

### Prepare engine for long term (seasonal) storage if needed

If you will not be able to start the grinder regularly, you must prepare the engine for long term storage to prevent gum deposits from forming and causing malfunction of the engine.

Prepare engine for long term storage by:

- **Removing all gasoline** from the tank and carburetor
- OR
- **Adding fuel stabilizer** to the gasoline (following manufacturer's instructions)
  - Fuel stabilizer steps:
    1. Ensure gas tank is full.
    2. Add fuel stabilizer to fuel tank.
    3. Run engine at least 10 minutes after adding stabilizer to allow it to enter the fuel system.
    4. Shut off engine
    5. Disconnect spark plug wire and remove spark plug
    6. Add one teaspoon oil through spark plug hole
    7. Place rag over spark plug hole and turn starter (or pull the recoil) a few times to lubricate the combustion chamber.
    8. Replace spark plug, but do not reconnect the spark plug wire.

#### **▲ WARNING: Gasoline fire/explosion hazard**

Gasoline is highly flammable and explosive. Drain the fuel into an approved container OUTDOORS and far away from open flame. NEVER store an engine with fuel in the tank indoors or in poorly ventilated spaces where fuel vapor can come in contact with

- static electric sparks
- sparks from electric wiring, batteries, or running engines
- sources of heat (such as a hot engine or exhaust)
- open flames, including pilot lights

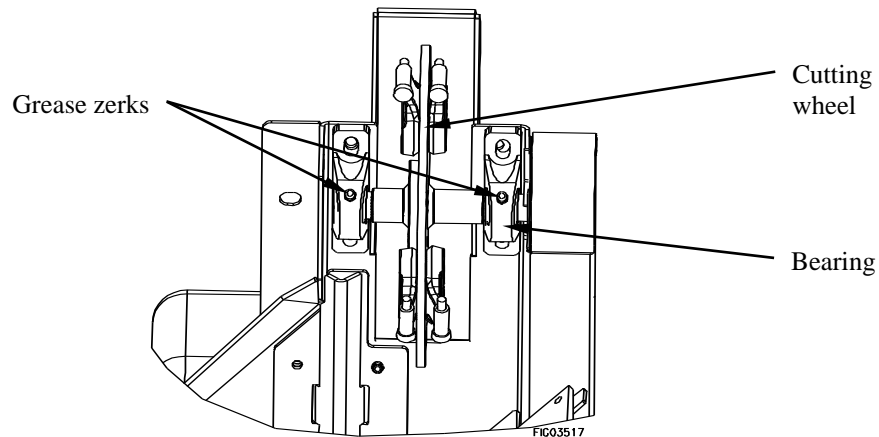
# Maintenance & Repair

## ⚠ WARNING

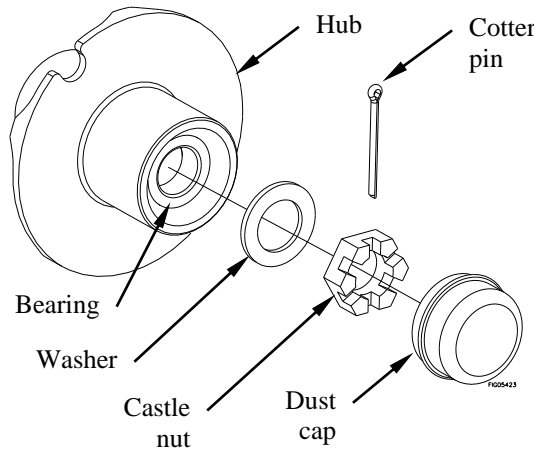
ALWAYS shut off the engine, make sure the engine is cool, disconnect the spark plug and positive battery terminal from the battery before cleaning, adjusting, or servicing the grinder. Make sure all guards and shields are replaced before using.

| <b>Maintenance</b>                           |  |
|--|--|
| <b>Perform regular maintenance</b>           | <b>Perform periodic maintenance</b> as directed in this manual to keep the grinder in safe working condition.  |
| <b>Follow safety rules</b>                   | <p><b>Read and follow these safety rules whenever you will be servicing the grinder:</b></p> <ul style="list-style-type: none"> <li>• <b>Turn off grinder.</b> Always turn off grinder and remove spark plug or spark plug wire, and disconnect positive battery terminal from battery on electric start models before working on the engine or grinder to prevent accidental starting.</li> <li>• <b>Replace guards/shields.</b> Make sure all guards and shields are replaced after servicing the grinder.</li> <li>• <b>Burns.</b> Muffler will be hot even after unit is stopped. Allow unit to cool before servicing.</li> <li>• <b>Repair.</b> Major service, including the installation or replacement of parts, should be performed only by a qualified electrical service technician. Obtain factory approved parts from Dosko Customer Service at 1-800-822-0295 or 1-763-428-2237.</li> <li>• <b>Replacement parts.</b> If a part needs replacement, only use factory approved repair parts. Replacement parts that do not meet specifications may result in a safety hazard or poor operation of the grinder and will void the warranty and CE certification.</li> </ul> |
| <b>Perform engine maintenance</b>            | <p><b>Perform engine maintenance as specified in the engine owner's manual.</b></p> <p>Engine maintenance items include:</p> <ol style="list-style-type: none"> <li>1. Oil and oil filter changing</li> <li>2. Air filter check/replacement</li> <li>3. Spark plug cleaning and replacement</li> <li>4. Fuel filter check/replacement</li> <li>5. Fuel tank cleaning.</li> </ol>   |
| <b>Inspect fuel system / check for leaks</b> | <p><b>Inspect the fuel system and check for leaks on a regular basis.</b></p> <p>Look for: signs of leaks or deterioration, chafed or spongy fuel hose, loose connections, loose or missing fuel hose clamps, damaged gasoline tank, or defective gasoline shut-off valve.</p>   |
| <b>Lubricate</b>                             | <p><b>Cutter shaft bearings and wheel bearings should be greased.</b></p> <p>The cutter shaft bearing is greased by pumping grease into zerks located on the housing of the bearing.</p>   |

## Maintenance & Repair (cont'd)



The wheels should be greased by repacking the bearings inside the wheel hub with grease.



1. Remove existing cap, cotter pin, castle nut, washer, and hub off spindle.
2. Inspect inner and outer bearing and pack with grease.
3. Slide hub and washer back onto spindle.
4. Using a torque wrench, tighten the castle nut 30-40 ft-lbs (40-54 Nm).
5. Loosen the castle nut until loose enough to turn the castle nut with your fingers.
6. Re-tighten the castle nut finger tight.
7. Reinstall cotter pin and dust cap.

| Grease Specification |   |
|----------------------|---|
| Soap Type            | Lithium Complex                                 |
| NLGI Grade           | #2  |
| Dropping Point       | 230°C (446°F)                                   |
| Additives            | Corrosion and Oxidation inhibitors, EP optional |
| Viscosity Index      | 80 Minimum                                      |

### Check and adjust brake

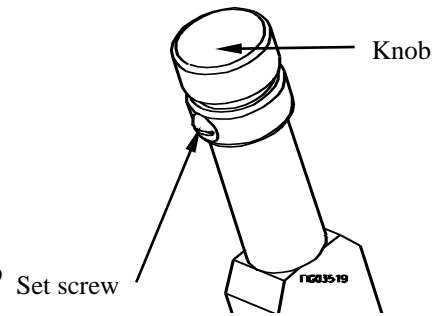
### Check that the brake is functioning properly.

- Lock the brake, push down on handle bar so that cutter wheel is off the ground.
- Push or pull the grinder- if the brake is loose, the wheel will rotate.

## Maintenance & Repair (cont'd)

### To adjust braking tension (all models except 337S):

- Unscrew set screw.
- Turn knob clockwise to increase tension or counter-clockwise to decrease tension.
- Once you have set the brake to the proper tension, tighten set screw to lock adjustment knob.



### Clean & inspect spark arrester (instructions for 620-20HE only)

### Clean and inspect the spark arrester on muffler

If the engine has been running, the muffler and spark arrester will be hot. Allow those to cool before servicing the spark arrester.

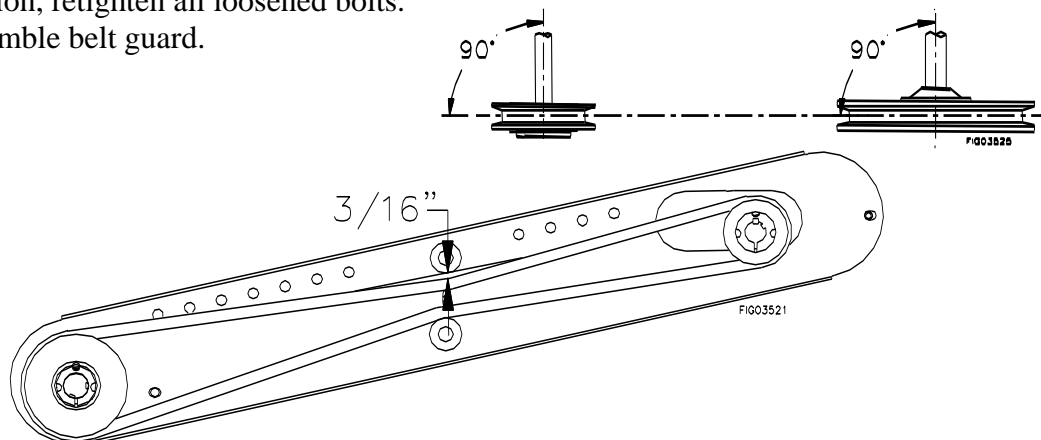
Tools needed: Wire brush and Philip's head screwdriver

1. Remove the securing screw from the side of the spark arrester (located on the exhaust output pipe on the muffler).
2. Slide the spark arrester off the exhaust pipe.
3. Inspect the spark arrester mesh (screen). Replace spark arrester if mesh (screen) is damaged.
4. Use a wire brush to lightly remove the carbon deposits from the spark arrester mesh (screen). Be careful to avoid damaging the mesh (screen).
5. Slide the spark arrester over the exhaust pipe and align the spark arrester hole to the exhaust pipe hole at the 3 o'clock position.
6. Secure the spark arrester using the supplied screw.

## Belt Tension Adjustment

**Note: Belt tension and alignment are inter-related. Do not adjust one without checking the other.**

1. Remove belt guard.
2. Loosen (4) engine bolts.
3. With long socket extension drive, move engine forward with rear adjusting bolt.
4. When belt tension is proper 11 to 14 ft/lbs (15 to 19 Nm) of tension, or 3/16" (5 mm) deflection, retighten all loosened bolts.
5. Reassemble belt guard.



## Maintenance & Repair (cont'd)

Note: New belts require a “break-in” period of approximately 10 hours. Readjustment may be necessary after “break-in.”

Note: Use only factory recommended belts. Contact your Dosko dealer.

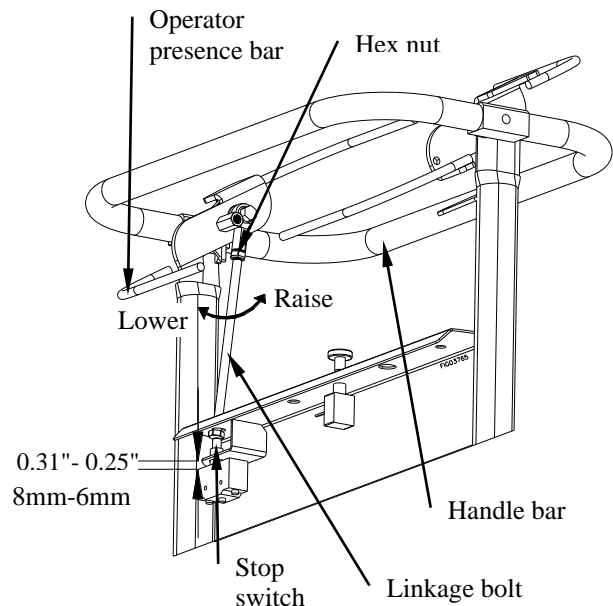
### Stop-Switch Adjustment

**⚠ CAUTION:**

Never attempt to alter, modify or override this switch.

**If Stop-switch ever needs to be replaced or adjusted follow the below directions.**

1. Loosen Hex Nut.
2. Turn the Linkage Bolt clockwise to lower or counter-clockwise to raise the point of interaction with Stop Switch. To set the proper interaction distance, grip the Operator Presence Bar & Handle Bar together and lower the Linkage Bolt onto the Switch Button until the switch button cannot be depressed any further. Then raise the linkage bolt one turn (counterclockwise).
3. Tighten Hex Nut.
4. Verify operability of stop switch before operating machine by releasing the operator presence bar next to the handle bar. You should hear a “CLICK”, signifying that the Linkage Bolt has been adjusted properly.



### Setting Teeth

Among the most critical elements of the stump grinder is the cutting blade. It is also the most subject to damage and wear. In the course of grinding stumps it not only makes contact with the wood, but also encounters numerous abrasives and objects in the stump’s environment, such as dirt, stones, large rocks and buried scrap.

The loss and wear of cutting teeth can significantly impair the efficiency and performance of the stump grinder. Therefore, it is important to make frequent inspections of the condition of all the cutting teeth and to sharpen or replace any damaged or worn teeth. Sharpening the teeth before excessive wear will result in longer lasting teeth and better performance.

#### Setting Teeth

##### Installing pockets

1. Locate the straight teeth and pockets on your wheel.
2. Remove one set of straight teeth and pockets.
3. Clean this area with a wire brush.
4. Start with a counterbored pocket. Counterbored pockets have non-threaded big holes. They go on the right-hand side of the wheel as you face the wheel.

## Maintenance & Repair (cont'd)

- Install two low-pro pocket bolts into the counterbored pocket holes.
5. Apply anti-seize onto the threaded position of the low-pro pocket bolt.
  6. Slide the counterbored pocket and low-pro pocket bolts through the holes in the wheel from the right side and thread them into the threaded holes in the threaded pocket. Firm up the low-pro pocket bolts until pockets are firm on the wheel. Do not tighten then down yet.
  7. Rotate the wheel until you come to the next set of straight teeth.  
Repeat steps 2 – 6.
  8. Next, replace the angle pockets (angles curve away from the wheel).
  9. Remove one set at a time or all old angle teeth and pockets at once. Clean the wheel with a wire brush.
  10. Install your low-pro pocket bolt through the holes in the counterbored pocket. Apply anti-seize. Slide the low-pro pocket bolts through the holes in the wheel. Make sure the counterbored pocket is on the right hand side of the wheel. Insert the low-pro pocket bolts into the threaded pockets and tighten the pockets firmly onto the wheel. Repeat this step until all your standard angles pockets are installed.

### **Installing teeth**

1. If all the counterbored pockets are on the right hand side of the wheel, your tooth will go into your pocket properly. If your pockets are mounted upside down, the teeth will have a tendency to spin freely or be sloppy in the pocket. You will know this by looking at them.
2. Install your teeth with the carbide facing down. The shoulder of the tooth will meet the flat detent of the pocket and the tooth will not rotate. Thread nut onto the top portion of the tooth. Hand tighten for now. Repeat until all teeth are installed.

### **Torque**

1. Torque the low-pro pocket bolts to 180 – 240 ft lbs (245 – 325 Nm).
2. You will notice the slotted end of the low-pro pocket bolt is about 1/8" (3 mm) short of the end of the threaded pocket. This is okay. This area will fill with dirt and protect the extraction slot at the end of the low-pro pocket bolt. If you need the slot, clean out the packed dirt and use the slot to turn out the broken bolt.
3. To torque your tooth down, tighten the top lock nut to 20 ft-lbs (27 Nm), until the tooth is firmly seated. Double check that the tooth is firmly seated. Do not over tighten. Over tightening the nut will stretch the threads and make it impossible to ever tighten again.
4. Once the low-pro pocket bolts, teeth and nuts are seated and torqued properly, cut a few stumps. Recheck bolts and nuts to make sure they are tight and secure. Recheck frequently for the first week of use and once a week thereafter.

When you dull or damage a cutting edge, loosen the top nut, tap the tooth down, rotate the tooth a third of a turn and tighten back up.



## Maintenance & Repair (cont'd)

### Maintenance Schedule

**⚠ CAUTION:**

Before attempting any maintenance, be sure that the engine is shut off, the key, the positive battery cable, and both spark plug wires are removed, and the engine is cool to the touch!

| Item<br>(What to check or action req'd) | Daily | Each<br>Use | 10 hours | 20 hours | 40 hours | 2x/year |
|---|-------|-------------|----------|----------|----------|---------|
| Bearings, Shaft - Grease                |       |             |          | X        |          |         |
| Bearings, Wheel - Grease                |       |             |          |          |          | X       |
| Belt Tension - Tension                  |       |             |          |          | X        |         |
| Bolts - Tightness                       |       |             | X        |          |          |         |
| Engine – See manual                     |       |             |          |          |          |         |
| Gasoline – Amount                       |       | X           |          |          |          |         |
| Safety Switches – Operation             |       | X           |          |          |          |         |
| Warning Decals – Legible                | X     |             |          |          |          |         |
| Tires, Flaps – Condition                | X     |             |          |          |          |         |
| Wires, Cables – Condition               |       | X           |          |          |          |         |
| Cutter Teeth - Sharpness                |       | X           |          |          |          |         |

Safety switch and relay (equipped models only) should be replaced after 7 years of use.

**IMPORTANT:**

If a part needs replacement, only use parts that meet the manufacturer's specifications. Replacement parts that do not meet specifications may result in a safety hazard or poor operation of the grinder.

**Contact Dosko Customer Service at 1-800-822-0295 or 1-763-428-2237  
for any questions, problems, or parts orders.**

# Specifications

|                                 | 337-13HC   | 337S-13HC  | 337-13H  | 620-20HE   |
|---------------------------------|--|--|--|--|
| <b>ENGINE OPTIONS</b>           |  |  |  |  |
| Make                            | Honda  | Honda  | Honda  | Honda  |
| Model                           | GX390UT2QXC9   | GX390UT2QXC9   | GX390UT1QAA2   | GX630RTXF2   |
| CC Rating                       | 390 cc   | 390 cc   | 390 cc   | 630 cc   |
| <b>GENERAL</b>                  |  |  |  |  |
| Weight                          | 300 lbs. (136kg)                                       | 380 lbs. (136kg)                                       | 300 lbs. (136kg)                                       | 400 lbs (181kg)  |
| Length                          | 58" (147cm)  | 58" (147cm)  | 58" (147cm)  | 58" (147cm)  |
| Height                          | 51" (130cm)  | 51" (130cm)  | 51" (130cm)  | 51" (130cm)  |
| Width                           | 32" (81 cm)  | 32" (81 cm)  | 32" (81 cm)  | 32" (81 cm)  |
| RPM Operating                   | 3600 RPM   | 3600 RPM   | 3600 RPM   | 3600 RPM   |
| Type of Fuel                    | Gasoline   | Gasoline   | Gasoline   | Gasoline   |
| Starting                        | Recoil   | Recoil   | Recoil   | Electric   |
| Oil Sensor                      | Yes  | Yes  | Yes  | Yes  |
| <b>CUTTER WHEEL</b>             |  |  |  |  |
| Diameter                        | 14" (36cm)   | 14" (36cm)   | 14" (36cm)   | 14" (36cm)   |
| Thickness                       | 3/8" (.95cm)   | 3/8" (.95cm)   | 3/8" (.95cm)   | 3/8" (.95cm)   |
| Bearings(Dia.)(2)               | 1-3/16" (3cm)  | 1-3/16" (3cm)  | 1-3/16" (3cm)  | 1-3/16" (3cm)  |
| Teeth Pockets                   | Reversible   | Reversible   | Reversible   | Reversible   |
| Teeth (8)<br>(Carbide Tips)     | Greenteeth®  | Greenteeth®  | Greenteeth®  | Greenteeth®  |
|                                 | 3/4" dia. (1.9cm)                                      | 3/4" dia. (1.9cm)                                      | 3/4" dia. (1.9cm)                                      | 3/4" dia. (1.9cm)                                      |
|                                 | 1/4" thick<br>(.635cm)                                 | 1/4" thick<br>(.635cm)                                 | 1/4" thick<br>(.635cm)                                 | 1/4" thick<br>(.635cm)                                 |
| Disc RPM                        | 2200 RPM   | 2200 RPM   | 2200 RPM   | 2500 RPM   |
| Drive                           | Direct Belt Drive                                      | Direct Belt Drive                                      | Direct Belt Drive                                      | Direct Belt Drive                                      |
|                                 | 1 banded Gates belt                                    | 1 banded Gates belt                                    | 1 banded Gates belt                                    | 1 banded Gates belt                                    |
|                                 | 3 groove power band with idler bearing belt tensioners | 3 groove power band with idler bearing belt tensioners | 3 groove power band with idler bearing belt tensioners | 4 groove power band with idler bearing belt tensioners |
| <b>CUTTING CAPACITY</b>         |  |  |  |  |
| Above Grade                     | 20" (51 cm)  |  |  |  |
| Below Grade                     | 10" (41 cm)  |  |  |  |
| Stump Diameter                  | No Limit   |  |  |  |
| <b>GROUND TRAVEL</b>            |  |  |  |  |
| Speed                           | Towable - Never Exceed 45 mph                          |  |  |  |
| Drive                           | Wheel Hub  |  |  |  |
|                                 | 480 x 8" (480 x 20 cm)                                 |  |  |  |
| Brake                           | Wheel Hub with Adjustable Brake Band                   |  |  |  |
| Opt. tow pkg.                   | 337-357TP  | N/A  | 337-357TP  | 620-TP   |
| <b>NOISE AND VIBRATION DATA</b> |  |  |  |  |
| Sound Pressure                  | 94 dBA   | 94 dBA   | 94 dBA   | 92 dBA   |
| Sound Power                     | 104 dBA  | 104 dBA  | 104 dBA  | 102 dBA  |
| Hand-Arm Vib.                   | 4.32 m/s <sup>2</sup>                                  | 4.32 m/s <sup>2</sup>                                  | 4.32 m/s <sup>2</sup>                                  | 4.43 m/s <sup>2</sup>                                  |
| Std. Deviation                  | 0.80 m/s <sup>2</sup>                                  | 0.80 m/s <sup>2</sup>                                  | 0.80 m/s <sup>2</sup>                                  | 0.75 m/s <sup>2</sup>                                  |

# Summary of Important Safety Information

This section provides a summary of the various safety procedures and measures that have been presented throughout the manual. Keep this summary handy and refer to it to refresh your memory about how to safely use your grinder.

## **⚠ WARNING**

Carefully read and make sure you understand the following safety information before using the grinder. Improper use or maintenance of the grinder can result in ***serious injury or death*** from ***fire/explosion, carbon monoxide poisoning, lacerations, entanglement or burns***. Damage can also occur to windows, siding, vehicles, and bystanders from chips and debris which can become projectiles.

## **General**

- **Read manual.** Read this Owner's Manual and the engine Owner's Manual completely before attempting to use and service the grinder. Serious injury or death can result if safety instructions are not followed.
- **Instruct operators.** The grinder owner or rental company must instruct all operators in safe grinder set-up and operation. Do not allow anyone to operate the grinder who has not read the Owner's Manual and been instructed on its safe use. Make sure Owner's manual is within the attached storage tube on the grinder.
- **Adults only.** Only trained adults should operate and service the grinder. Do not let children operate.
- **Under the influence.** Never operate, or let anyone else operate, the grinder while under the influence of alcohol, drugs, or medication.
- **Intended use.** Carefully read about and understand the intended use of this grinder. Do not use for other purposes, as unforeseen hazards or equipment damage may result.
- **Controls and safety labels.** Learn how to use the machine and its controls safely. Understand and follow all safety labels.
- **Weather.** Never use in foul, bad or questionable weather, which causes a slippery ground condition.

## **Prohibition Against Modifications**

Never modify or alter the grinder in any way. Modifications can create serious safety hazards and will also void the warranty and CE certification.

- **Fuel/exhaust system.** Never modify the exhaust system, fuel tanks, or fuel lines. Carbon monoxide poisoning, fire, or explosion could result.
- **Guards.** Do not operate grinder unless all guards and cover shields, which prevent access to moving parts and pinch points, are in place. Failure to guard the power transmission mechanisms *may result in serious injury or death*.

## **Safety – Before Use**

### **Know how to operate**

- **Review safety rules.** Before use of this grinder, review the "Rules for Safe Operation." If you have an implanted medical device, consult a physician before using this device.
- **Know how to operate.** Be thoroughly familiar with all controls and with the proper use of the equipment. Know how to stop the grinder quickly if needed.
- **Utility marking.** Call 811 or your local utility company for utility marking 3 days before stump grinding. Trees can grow on top of and around underground wiring that was installed many years before a tree was planted.

### **Getting Ready**

- **Flying debris.** Clear area of objects such as stones, toys, steel wire, etc. that could become caught in moving machine parts and ejected as a projectile.
- **Operate OUTSIDE only – dangerous carbon monoxide exhaust!** Grinders give off carbon monoxide exhaust, a poisonous gas that can kill. You CANNOT smell it, see it, or taste it. ONLY run grinder OUTDOORS and at least 20 feet (6 m) from the home, away from windows, vents and air intakes, to allow proper ventilation. If you start to

## Summary of Important Safety Information (cont'd)

feel sick, dizzy, or weak while using the grinder, shut off the engine and get to fresh air RIGHT AWAY. NEVER run grinder engine inside homes, garages, sheds, or other semi-enclosed spaces. These spaces can trap poisonous gases.

- **Cooling ventilation.** The grinder needs adequate, unobstructed flow of air to allow for proper cooling of engine and grinder head. Do not allow debris to accumulate and block airflow.
- **Transporting.** During transporting, take precautions to make sure stump grinder will not tip over and cause a fuel leak hazard.
- **Hot exhaust - fires.** Exhaust from engine can be extremely hot and cause fire. Position muffler at least 7 feet from combustible objects during operation.
- **Fire extinguisher.** Keep a fire extinguisher rated “ABC” by the National Fire Protection Association nearby is always recommended when using gasoline operated machinery. Keep it properly charged and be familiar with its use.

### **Personal protective equipment**

- **Hearing protection.** The use of ear plugs or other hearing protection device is recommended for those in close proximity to the grinder while it is operating.
- **Eye protection.** Wear ANSI approved (in EU, EN166 1F) eye protection when operating the grinder.
- **Face protection.** A helmet with a full-face visor or mesh visor with protective glasses is recommended.
- **Loose / dangling.** Loose or dangling apparel, jewelry or hair can become entangled in moving parts. Never wear jewelry or loose-fitting clothing when operating the grinder.
- **Long pants.** Wear long, heavy-duty pants to protect legs from ejected materials.

### **Gasoline Safety**

Gasoline is highly flammable and explosive. You can be burned or seriously injured when handling fuel. Use extreme care when handling gasoline:

- **Fuel outdoors.** Fill fuel tank outdoors – never indoors. Gasoline vapors can ignite if they collect inside an enclosure. Explosion can result.
- **Use approved container.** Never pump fuel directly into engine at gas station. Static charge can build and ignite fuel. Use an UL approved fuel container to transfer gas to the engine.
- **Running / hot engine.** A running engine is hot enough to ignite fuel. Never add fuel or remove gas cap if engine is running or still hot. Stop the engine and allow to cool at least two minutes before adding fuel.
- **Heat / flames / sparks.** Keep sources of heat, flame, or sparks away while adding fuel.
- **Don't fill to the top** DO NOT overfill the gas tank. Allow at least 1” (2.5 cm) of empty space below the fill neck to allow for fuel expansion and operation on slopes.
- **Don't fill to the top.** Do not fill the gas tank to the top. Gasoline may spill when operating on a slope.
- **Replace cap.** Replace gas cap securely before starting engine.
- **Spills.** Clean up fuel spills immediately. Move grinder away from spilled fuel on the ground. Wipe fuel off engine and wait 5 minutes for excess fuel to evaporate before starting engine. Gas soaked rags should be disposed of properly.
- **On skin / clothes.** If gasoline is spilled on your skin or clothes, change clothes and wash skin immediately.
- **Inspect fuel system.** Check fuel system on a regular basis. Look for signs of leaks, deterioration, chafed or spongy fuel hose, loose or missing fuel hose clamps, damaged fuel tank, or a defective fuel shut-off valve. Do not start grinder until needed repairs have been completed.
- **Gasoline storage.** Store gasoline in a cool, dry place in an UL-approved, tightly sealed container away from children.

### **Safety – During Use**

- **Safety equipment / controls.** Always operate the grinder with all safety covers, guards, and barriers in place and in good working order, and all controls properly adjusted for safe operation.
- **Controls.** Stay in the OPERATOR POSITION while actuating controls. Never attempt to ride or stand on stump grinder.
- **Know how to stop.** Know how to stop the grinder quickly if needed by releasing the operator presence bar. If this does not work, do the following in order until unit is stopped. 1. Push the stop button on the control panel. 2. Use on/off switch on engine (or ignition switch on electric start models). 3. Engage full choke by flooding the engine.
- **“Kickback”.** Machine can experience significant “kickback” when operating or first coming into contact with the stump.
- **Slipping/Falling.** Operating in wet or icy conditions could lead to losing your footing and slipping or falling.
- **Damaged.** Do not operate the grinder with damaged, missing, incorrectly adjusted, or broken parts.

## Summary of Important Safety Information (cont'd)

- **Check for gas leak before starting.** After opening gasoline valve, smell for gas before starting engine. If you smell gas, DO NOT start engine. DO NOT light a match. DO NOT flip on an electrical switch. Exit area immediately and call fire department.
- **Carbon monoxide exhaust.** The running engine gives off carbon monoxide, a poisonous gas that can kill you. You CANNOT smell it, see it, or taste it. If you start to feel sick, dizzy, or weak while using the grinder, shut off the engine and get to fresh air RIGHT AWAY. See a doctor. You may have carbon monoxide poisoning.
- **Other exhaust dangers.** This product contains or emits chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Avoid inhalation of exhaust.
- **Smoking/sparks.** Never smoke near the running grinder, and never operate near sources of sparks or flames.
- **Hot muffler.** Never touch hot muffler or hot exhaust manifold. Exhaust and engine parts can be very hot and will burn you.
- **Machine's moving parts.** Keep hands, feet, and apparel away from drive belts, cutter wheel, and other moving parts. Never remove any drive belt or guard while the unit is operating. Contact with belt or rotating teeth will cause personal injury.
- **Refueling.** DO NOT refuel the engine until it has cooled at least two minutes.
- **Malfunction during operation.** Always shut the machine off if any unusual noise or vibration occurs.
- **Vibration.** Overexposure to machine vibration on a daily basis may lead to circulatory or nerve damage.
- **Adjusting / repairing.** Always turn off grinder and remove spark plug or spark plug wire before working on the grinder to prevent accidental starting. Disconnect battery (on electric models only).

### Safety – After use

- **Cool engine before storing.** Let engine cool for at least five minutes before storing. A hot engine can be a fire hazard.
- **Shut off fuel supply.** Make sure gasoline shut-off valve is in the OFF position (Honda GX390 only).
- **Prevent accidental starting.** When grinder is not in use, remove key from starter (electric start engines) and secure in a safe location, or remove spark plug and disconnect positive battery terminal from battery in order to ensure that grinder cannot be started in a storage location or by untrained persons.
- **Storage location.** Store the grinder in a dry location away from sources of heat, open flames, sparks or pilot lights – such as water heaters, space heaters, furnaces, clothes dryers, or other gas appliances – EVEN IF the grinder's gas tank is empty. Residual gasoline could ignite.
- **Exercise regularly.** Exercise grinder every four weeks to dry out moisture that accumulates in the windings. If grinder cannot be exercised on a regular basis, prepare grinder for long-term storage.

### Safety - Inspection/Maintenance

Inspect and maintain your grinder on a regular basis and repair as needed to keep it in safe working condition:

- **Turn off grinder.** Always turn off grinder and remove spark plug or spark plug wire before working on the engine or grinder to prevent accidental starting. Disconnect battery (on electric models only).
- **Replace guards / shields.** Make sure all guards and shields are replaced after servicing the grinder.
- **Burns.** Do not touch hot muffler. Muffler will be hot even if unit is stopped. Allow unit to cool before servicing.
- **Replacement parts.** If a part needs replacement, only use parts that meet the manufacturer's specifications. Replacement parts that do not meet specifications may result in a safety hazard or poor operation of the grinder and will void the warranty.

## Special Safety Information on Static Electricity

### **Static electricity and filling gasoline:**

#### **Static electricity can initiate from ungrounded gasoline tanks or containers, from flowing gasoline, and from persons carrying a static electric charge**

Static electricity on numerous occasions has explosively ignited gasoline vapors that were present during fueling processes, resulting in serious burns to nearby persons. To avoid static electricity while fueling, certain steps must be followed before and during the fueling process in order to minimize and safely dissipate static charge build-up.

#### Filling Portable Containers at Service Stations:

Use a portable container to fill grinder tank. Never fill the grinder's gas tank directly from the service station's fuel dispenser pump – the grinder's tank is not grounded and the high velocity flow of gasoline from a fuel pump can cause static electric build-up. Use an approved portable container to transfer gasoline to the grinder's tank.

- ***Use a portable container made of metal or conductive plastic.*** It will dissipate charge to ground more readily.
- ***Fill container on the ground.*** Never fill the portable gas container while it is sitting inside a vehicle, trailer, trunk, or pick-up truck bed. ALWAYS place container on the ground to be filled.
- ***Touch a grounded metal object before starting.*** Always dissipate static charge from your body before beginning the fueling process by touching a grounded metal object at a safe distance away from fuel sources.
- ***Keep nozzle in contact with container.*** Keep fuel dispenser nozzle in contact with the portable container at all times while filling at a service station. Do not use the nozzle lock-open device on the dispenser hose.

#### About static electricity and fueling

Many common objects can accumulate and retain a static electric charge. Objects made of non-conductive materials (e.g. plastics) easily accumulate and retain static electric charge, as can objects made of conductive material (e.g. metal, water) if they are not electrically grounded. The static electric charge on an object, such as a human body or plastic fuel tank/container, can reach as high as several thousand volts!

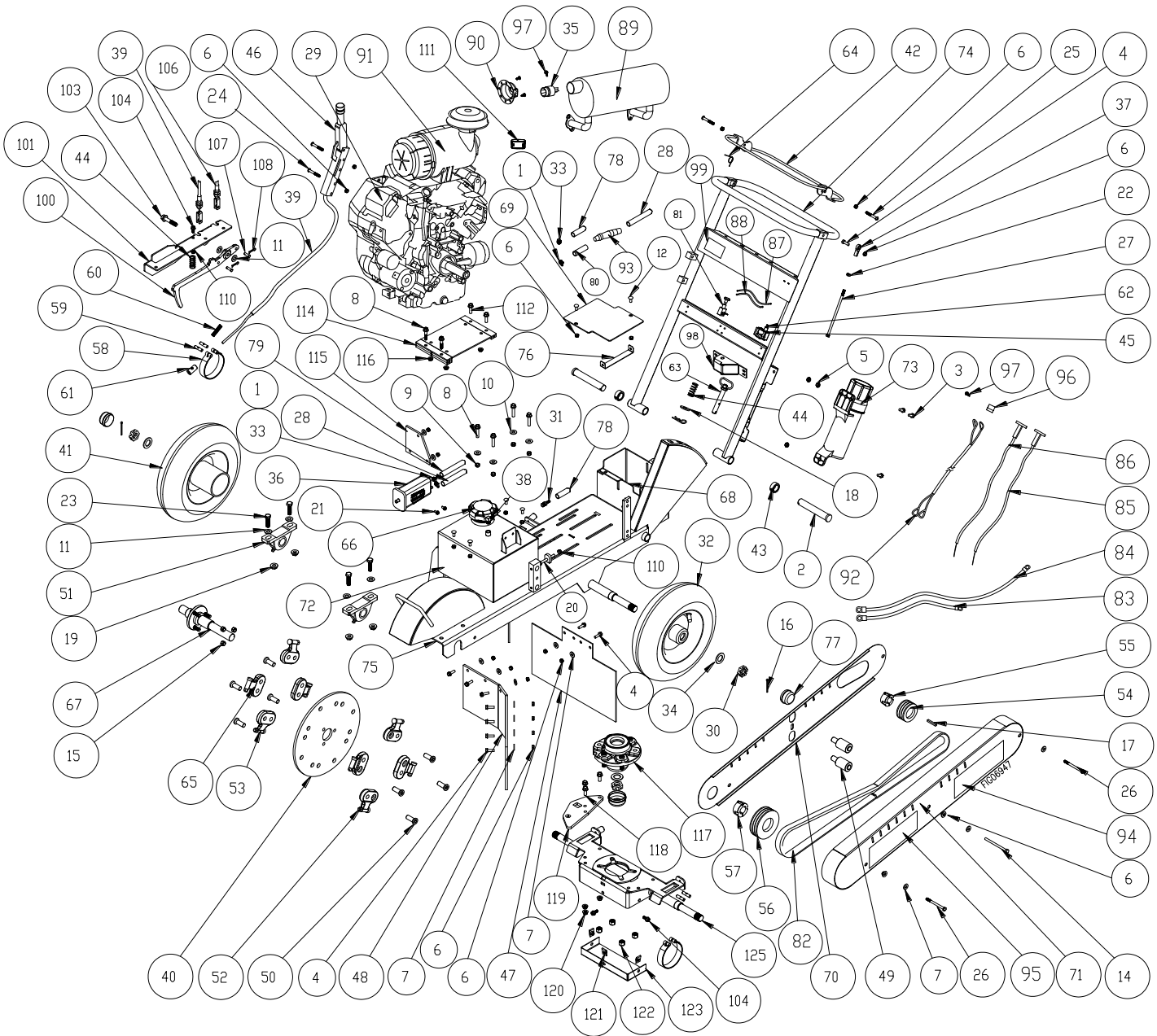
A static electric spark can be generated if the static electric charge stored on an object “jumps” to another, less charged object. Such a spark can ignite invisible gasoline vapors that are present during fueling situations.

#### Typical sources of static electric hazards during fueling

The following objects can accumulate a static electric charge and cause an ignition spark in typical fueling situations:

- Ungrounded tanks/containers. Any ungrounded fuel tank or container can accumulate a static electric charge as a result of contact with other objects or friction during transportation. This static electricity can discharge as a spark to the grounded gasoline dispenser nozzle, as the nozzle is first brought close to the tank/container at the beginning of the fueling process.
- Flowing gasoline. Most people are not aware that gasoline accumulates static electric charge while flowing through a hose or pipe. This charge then transfers to and accumulates in the gas tank or container that is being filled. The total amount of charge accumulation depends on the amount of gas pumped into the container, the speed with which it is pumped, and whether or not the tank/container is grounded. If sufficient static electric charge accumulates in the fuel tank or container during the fueling process, the tank/container may discharge a spark to the grounded gasoline dispenser nozzle.
- Persons. A person dispensing the gasoline can carry a static electric charge on their body, typically resulting from contact with their car seat or electronics. The static electricity can discharge as a spark between that person's hand and either the grounded dispenser nozzle or the fuel tank opening.

# Exploded View – Rev AC



## REPLACEMENT TEETH, POCKETS & BOLTS



Visit [www.ceisupply.com](http://www.ceisupply.com) or call 800-333-5234 for all your replacement teeth, pockets and bolts needs.

## Personal Protection Equipment (not shown):

|        |                          |   |
|--------|--------------------------|---|
| 798999 | Reusable corded earplugs | 1 |
| 799000 | Face shield              | 1 |
| 799001 | Safety eyewear           | 1 |
| 799003 | Safety gloves            | 1 |

## Parts List – Rev AC

| Item | Part # | Description                 | Qty  | Model       |
|------|--------|-----------------------------|------|-------------|
| 1    | 30746  | 3/8" Hose Clamp             | 2    | 620         |
| 2    | 37878  | 1" x 6" Clevis Pin          | 2    | All         |
| 3    | 82015  | 5/16"-18 x 3/4" HHSF Bolt   | 3    | All         |
| 4    | 82016  | 5/16"-18 x 1" HHSF Bolt     | 11   | All         |
| 5    | 82630  | 5/16"-18 Ser. Flange Nut    | 7    | All         |
| 6    | 82020  | 5/16"-18 Nylon Locknut      | 17   | 337         |
|      |        |                             | 19   | 337S        |
|      |        |                             | 23   | 357         |
|      |        |                             | 29   | 620         |
| 7    | 82021  | 5/16" USS Flat Washer       | 12   | 337         |
|      |        |                             | 13   | 337S        |
|      |        |                             | 18   | 620         |
| 8    | 82025  | 3/8"-16 x 1 3/4" HHSF Bolt  | 4    | All         |
| 9    | 82027  | 3/8"-16 Nylon Locknut       | 4    | All         |
| 10   | 82028  | 3/8" USS Flat Washer        | 4    | All         |
| 11   | 82038  | 1/2" SAE Flat Washer        | 4    | All         |
| 12   | 82088  | 5/16"-18 x 3/4" Carr. Bolt  | 6    | 620         |
| 14   | 82097  | 5/16"-18 x 4 1/2" HHCS Bolt | 1    | All         |
| 15   | 82334  | 7/16"-20 Nylon Locknut      | 3    | All         |
| 16   | 82140  | Cotter Pin                  | 2    | All         |
| 17   | 82143  | 1/4" X 1-3/4" Key           | 1    | All         |
| 18   | 82286  | 5/8" USS Flat Washer        | 1    | All         |
| 19   | 82291  | 1/2"-13 Flange Locknut      | 4    | All         |
| 20   | 82096  | 5/16"-18 x 3.5" Bolt        | 1    | All         |
| 21   | 82308  | M6-1 x 12MM HHCS Bolt       | 2    | 620         |
| 22   | 82312  | 5/16"-24 Hex nut            | 1    | All         |
| 23   | 82316  | 1/2"-13 x 1.75" Bolt        | 4    | All         |
| 24   | 82322  | 5/16"-18 x 2.25" Bolt       | 2    | All         |
| 25   | 82017  | 5/16"-18 x 1 1/2" Bolt      | 2    | All         |
| 26   | 82353  | 5/16"-18 x 3.75" HHCS Bolt  | 2    | All         |
| 27   | 82392  | Linkage                     | 1    | All         |
| 28   | 801491 | Hose, 3/8" Fuel Line        | 60"  | 620         |
| 29   | 787618 | GX390 Honda Cyclone         | 1    | 337-13HC    |
|      | 601091 | GX390 Honda                 |      | 337-13H     |
|      | 787618 | GX390 Honda Cyclone         |      | 337S-13HC   |
|      | 803515 | GX630 Honda                 |      | 620-20HE    |
| 30   | 777124 | 1" Slotted Nut              | 2    | All         |
| 31   | 777340 | 1/4" MPT x 1/4" Hose Barb   | 1    | 620         |
| 32   | 791875 | Wheel                       | 1    | 337<br>620  |
|      | 803588 | Wheel & Brake Drum          | 1    | 337S        |
| 33   | 777834 | 1/4" Hose Clamp             | 4    | 620         |
| 34   | 778844 | Axle Washer                 | 2    | All         |
| 35   | 802314 | Spark Arrestor              | 1    | 620         |
| 36   | 801497 | Carbon Canister             | 1    | 620         |
| 37   | 782399 | Ball Joint Rod              | 1    | All         |
| 38   | 783212 | 1/4" x 1/4" Hose Barb Elbow | 1    | 620         |
| 39   | 783295 | Brake Cable                 | 1    | 337<br>620  |
|      | 801698 |                             | 337S |             |
| 40   | 783480 | Cutter Wheel, 14"           | 1    | All         |
| 41   | 803588 | Wheel & Brake Drum          | 1    | All         |
| 42   | 803523 | Operator Presence Handle    | 1    | All         |
| 43   | 803313 | Lock Collar                 | 2    | All         |
| 44   | 783539 | 2" Spring                   | 1    | 337<br>620  |
|      |        |                             | 2    | 337S        |
| 45   | 783769 | Microswitch Bracket         | 1    | All         |
| 46   | 783547 | Brake Lever Assembly        | 1    | All         |
| 47   | 801705 | End Flap                    | 1    | All         |
| 48   | 783551 | Chute Flap                  | 1    | All         |
| 49   | 783552 | Idler Bearing               | 2    | All         |
| 50   | 783555 | Lo-Pro Pocket Bolt          | 8    | All         |
| 51   | 783556 | Pillow Block Bearing        | 2    | All         |
| 52   | 792160 | 700 Series Tooth            | 8    | All         |
| 53   | 784166 | 700 Series Straight Pocket  | 4    | All         |
| 54   | 783562 | 3" Sheave, 3 Groove         | 1    | 337<br>337S |
|      | 784052 | 3.35" Sheave, 4 Groove      |      | 620         |
| -    | -      | -                           | -    | -           |

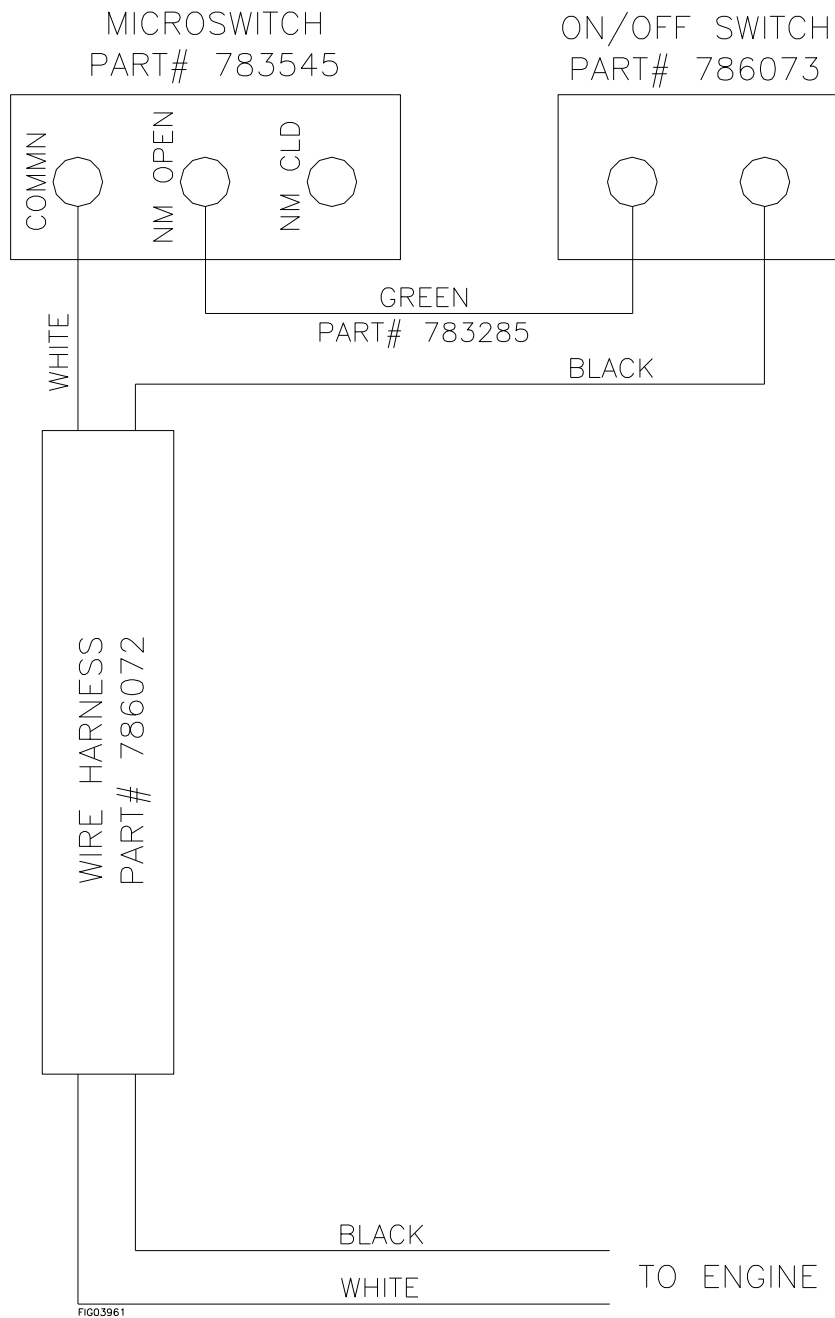
| Item | Part # | Description                 | Qty | Model       |
|------|--------|-----------------------------|-----|-------------|
| 55   | 783563 | Bushing, 1"                 | 1   | 337<br>337S |
|      | 784053 | Bushing, 1-1/8"             |     | 620         |
| 56   | 783564 | 4.75" Sheave, 3 Groove      | 1   | 337<br>337S |
|      | 784054 | 4.75" Sheave, 4 Groove      |     | 620         |
| 57   | 783565 | Bushing, 1-3/16"            | 1   | All         |
| 58   | 783567 | 4" Brake Band               | 1   | 337<br>620  |
|      |        |                             | 2   | 337S        |
| 59   | 783568 | Floating Pin                | 2   | 337<br>620  |
|      |        |                             | 4   | 337S        |
| 60   | 783569 | 1.5" Spring                 | 1   | 337<br>620  |
| 61   | 783570 | Cable Clamp                 | 1   | All         |
| 62   | 783545 | Microswitch                 | 1   | All         |
| 63   | 783774 | 4" Hitch Pin                | 1   | All         |
| 64   | 783924 | Spring                      | 1   | All         |
| 65   | 783559 | 700 Series Angled Pocket    | 4   | All         |
| 66   | 784769 | Sealed Fuel Cap             | 1   | 620         |
| 67   | 785079 | Cutter Shaft                | 1   | All         |
| 68   | 785128 | Battery Box                 | 1   | 620         |
| 69   | 785130 | Battery Box Top             | 1   | 620         |
| 70   | 785134 | Inner Belt Guard            | 1   | All         |
| 71   | 803619 | Outer Belt Guard            | 1   | All         |
| 72   | 785581 | Fuel Tank                   | 1   | 620         |
| 73   | 788040 | Manual Tube                 | 1   | All         |
| 74   | 796186 | Handle                      | 1   | 620<br>337S |
|      | 801623 |                             |     | 337         |
| 75   | 802740 | Frame                       | 1   | 337         |
|      | 802848 |                             |     | 620         |
|      | 801609 |                             |     | 337S        |
| 76   | 793512 | Battery Hold-Down Strap     | 1   | 620         |
| 77   | 124A   | Dust Cap                    | 2   | All         |
| 78   | 801490 | Hose, 1/4" Fuel Hose        | 50" | 620         |
| 79   | 801490 | Hose, 1/4" Fuel Line        | 11" | All         |
| 81   | 786073 | On/Off Switch w/ Black Knob | 1   | All         |
|      | 786074 |                             |     |             |
| 82   | 783561 | Belt, 3 Groove              | 1   | 337<br>337S |
|      | 784056 | Belt, 4 Groove              |     | 620         |
| 83   | 777108 | 24" Battery Cable (Black)   | 1   | 620         |
| 84   | 793517 | 43" Battery Cable (Red)     | 1   | 620         |
| 85   | 784208 | Choke Cable                 | 1   | 620         |
| 86   | 784207 | Throttle Cable              | 1   | 620         |
| 87   | 783285 | 8" Lead Wire, Green         | 1   | All         |
| 89   | 783395 | Muffler                     | 1   | 620         |
|      | 784059 | Muffler Canister            |     |             |
| 90   | 785508 | Exhaust Deflector w/ Screws | 1   | 337<br>337S |
| 91   | 785411 | Air Cleaner for GX630       | 1   | 620         |
| 92   | 786072 | Wire Harness                | 1   | 337<br>337S |
|      | 794353 |                             |     | 620         |
| 94,  | 802880 | 337 Branding Decal Set      | 1   | 337         |
| 95,  | 802879 | 337S Branding Decal Set     | 1   | 337S        |
| 99   | 802883 | 620 Branding Decal Set      | 1   | 620         |
| 96   | 780091 | 12V, 80 Amp Relay           | 1   | 620         |
| 97   | 82166  | 1/4" x 1/2" Self-Tap Screw  | 2   | 620         |
| 98   | 796222 | Lock Bracket                | 1   | All         |
| 100  | 801704 | Latch Lever                 | 1   | 337S        |
| 101  | 801684 | Swivel Latch Mount          | 1   | 337S        |
| 103  | 82628  | 1/2-13 X 2.5 HHFB           | 1   | 337S        |
| 104  | 82621  | 5/16-18 X .75 HHFB          | 4   | 337S        |
| 106  | 801699 | Cable, Latch to Brake       | 1   | 337S        |
| 107  | 802022 | Cable Pin                   | 2   | 337S        |
| 108  | 802023 | Cable Cotter Key            | 2   | 337S        |



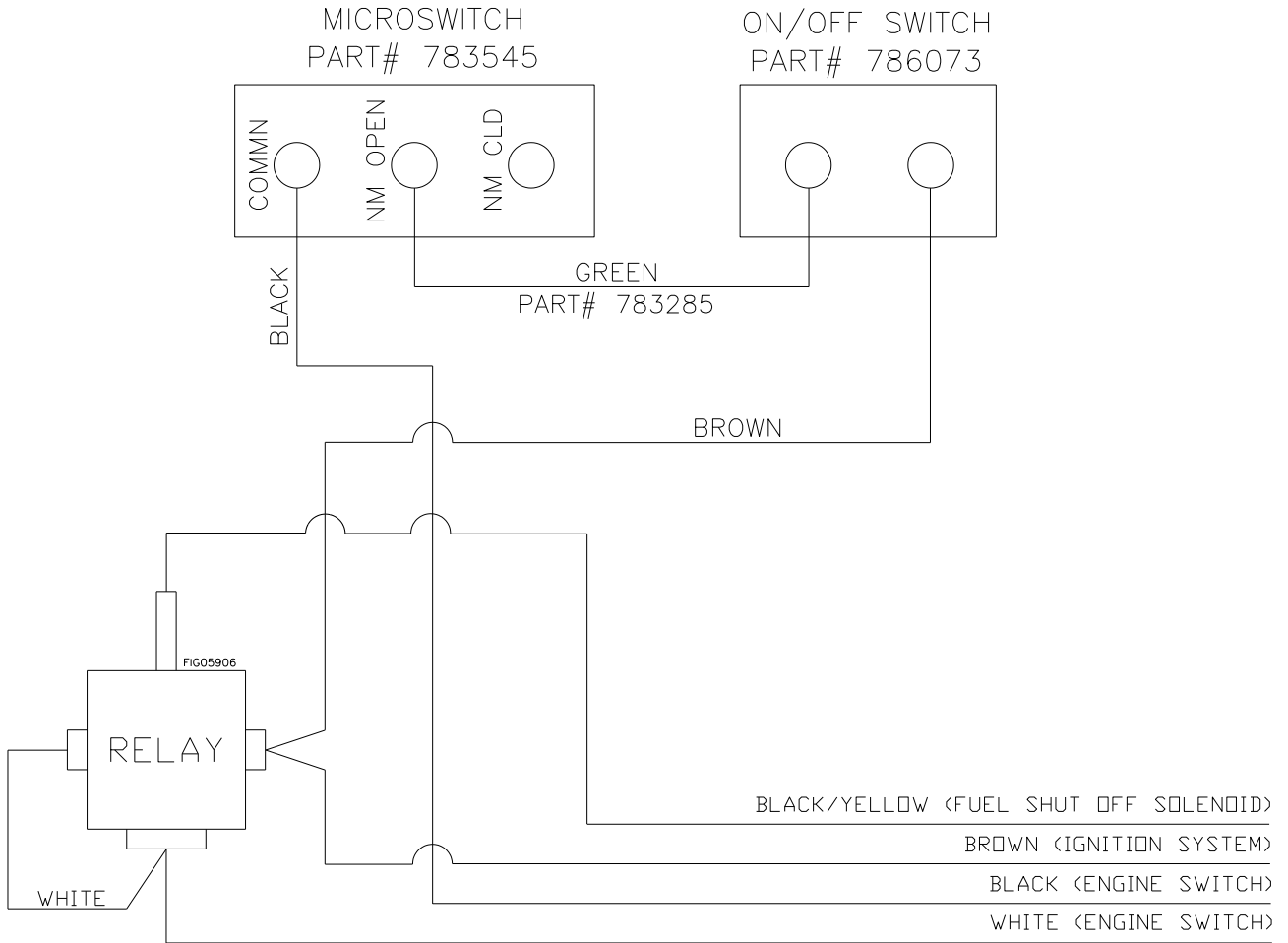
## Parts List – Rev AC

| Item | Part # | Description                 | Qty | Model       |
|------|--------|-----------------------------|-----|-------------|
| 110  | 82630  | 5/16-18 Lock Hex Flange Nut | 2   | All         |
| 111  | 801652 | Hour Meter                  | 1   | 337<br>337S |
| 112  | 82024  | 3/8-16 X 1 1/4 HHSF         | 2   | 337S        |
| 113  | 82625  | 3/8-16 X 1.75 HHFB          | 6   | 337S        |
| 114  | 801634 | Engine Riser                | 1   | 337S        |
| 115  | 801625 | Corner Flap                 | 1   | 337S        |
| 116  | 82290  | 3/8-16 Lock Nut             | 4   | 337S        |
| 117  | 801760 | Pivot Hub                   | 1   | 337S        |
| 118  | 82624  | 3/8-16 X 1" HHCS            | 3   | 337S        |
| 119  | 801620 | Swivel Wear Plate           | 1   | 337S        |
| 120  | 82631  | 3/8-16 Lock Hex Flange Nut  | 3   | 337S        |
| 121  | 82720  | 5/16-18 U Nut               | 3   | 337S        |
| 122  | 82685  | 1/2"-20 Nylon Lock Nut      | 4   | 337S        |
| 123  | 801627 | Dust Cap Guard              | 1   | 337S        |
| 125  | 801606 | Swivel Sub-Base             | 1   | 337S        |

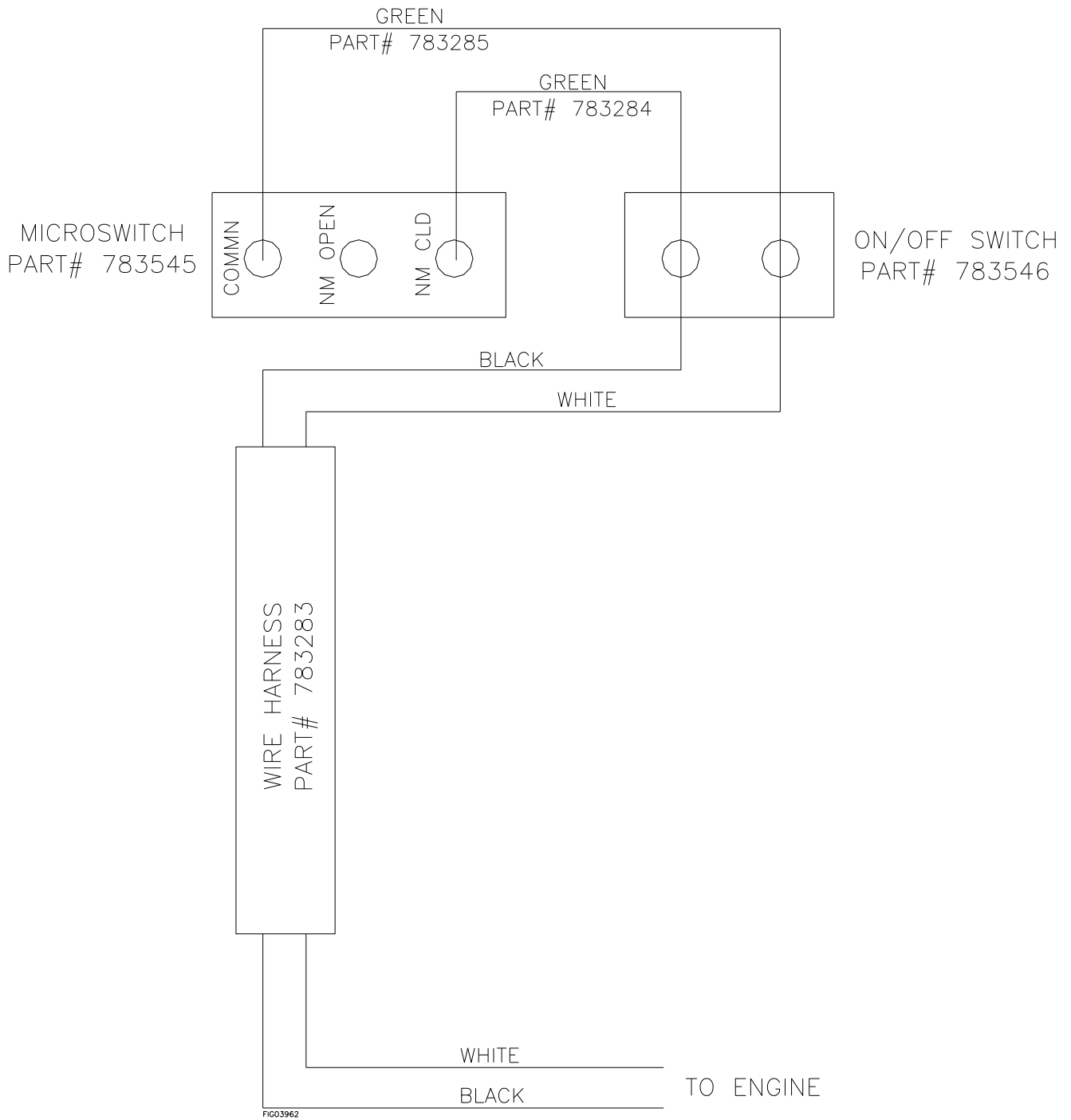
# Wiring Diagram 337, 337S



# Wiring Diagram 620-20HE



# Wiring Diagram 620-25KE



# Assembly Instructions

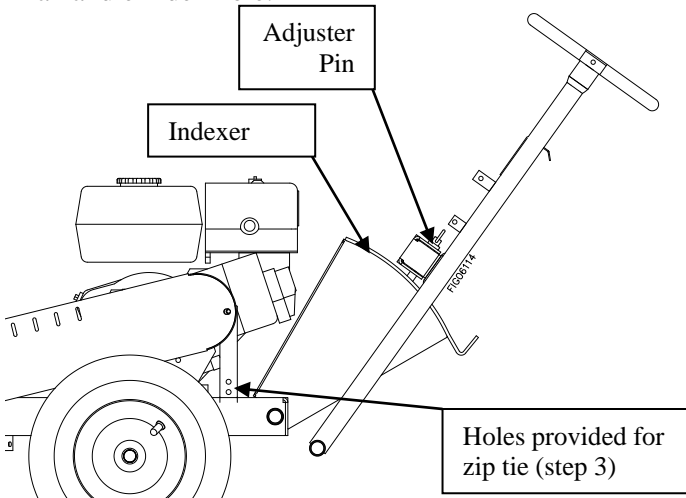
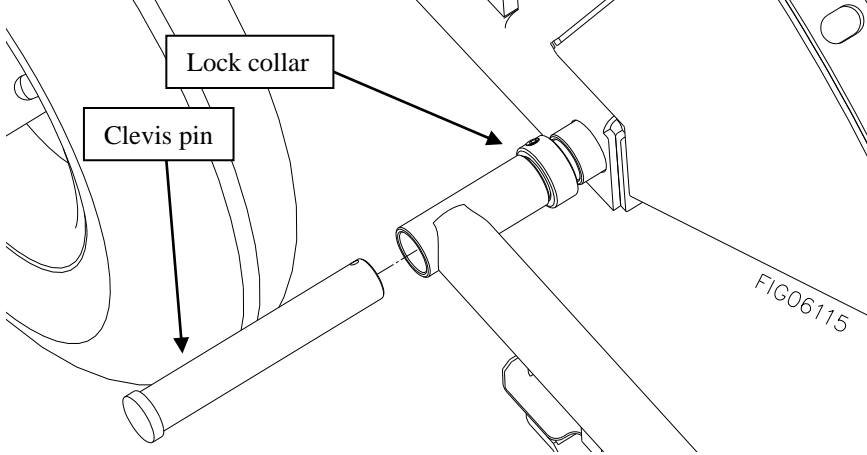
Dismantle crate, remove packing materials from the handle bar and adjustable brake lever, remove box from the stump grinder, and remove the contents of the box.

## Closely inspect all stump grinder components.

If you have missing or damaged components, please contact Product Support at 1-800-822-0295 or 1-763-428-2237.

Find a work space that is large enough to maneuver stump grinder once completely assembled. Assemble stump grinder on solid and level ground.

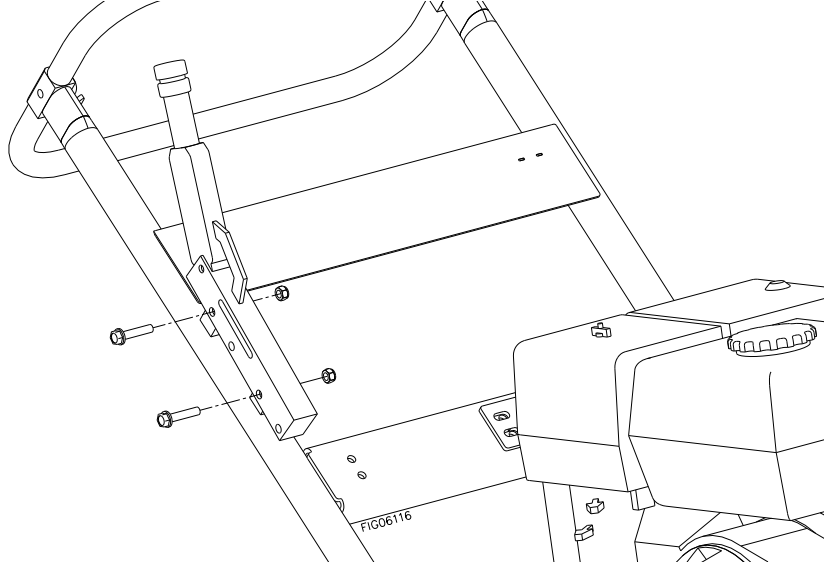
**Tools needed: 5/32" (4mm) allen wrench, adjustable wrench, 1/2" (13mm) end wrench, 10mm end wrench, phillips head screw driver.**

|                                       |  |
|---------------------------------------|--|
| <b>1. Maneuver handle over engine</b> | <p>Maneuver handle over engine, being careful not to damage engine, pull cables loose, or damage wiring. Then, set the handle bar on the indexer as shown with adjuster pin in a handle index hole.</p>  <p>FIG06114</p>                                      |
| <b>2. Install handle</b>              | <p>Align pivot holes with frame holes and insert clevis pin with lock collar in place as shown.</p>  <p>FIG06115</p> <p>Apply thread lock to collar set screw threads. Tighten set screw in lock collar.</p> <p>Repeat for the other side of the handle.</p> |
| <b>3. Secure wiring</b>               | <p>Zip tie wiring in place along handle and to frame (use holes shown in step 1 for frame location).</p>   |

## Assembly Instructions

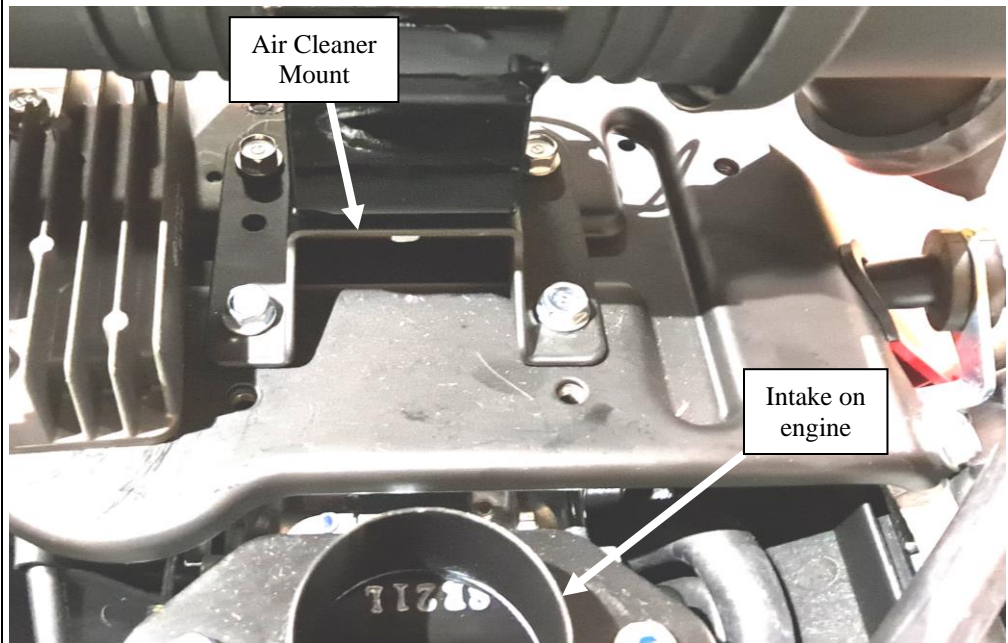
### 4. Mount adjustable brake lever

Align bolt holes in the adjustable brake lever with the holes in the mounting posts on the stump grinder handle bar and install bolts with nuts.



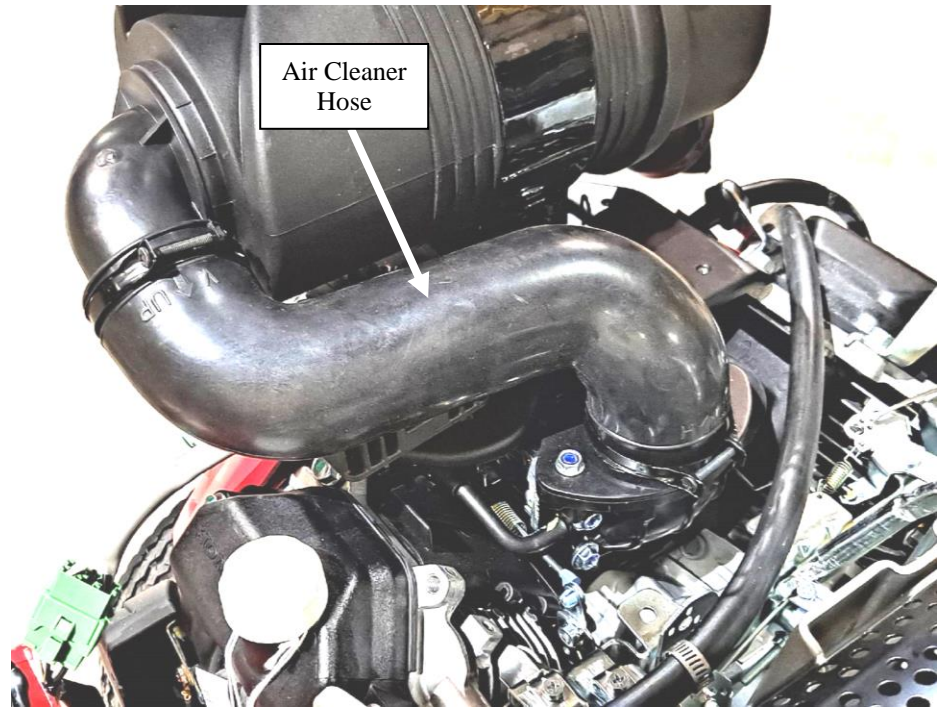
### 5. Install air cleaner assembly (620 only)

Align air cleaner mount with bolt holes and install bolts as shown. Then, remove the tape from the intake on engine.

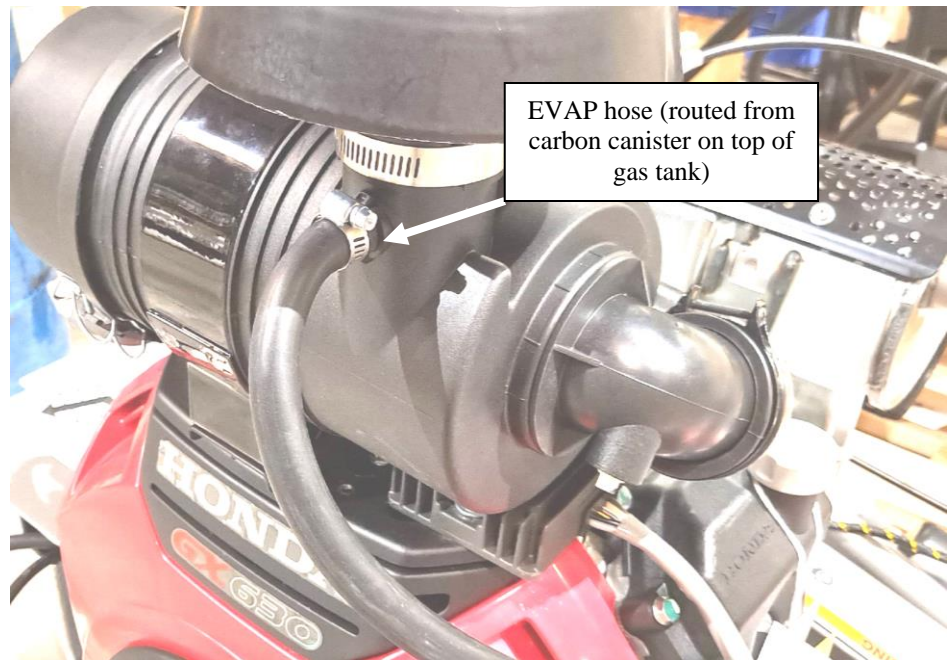


## Assembly Instructions

Install air cleaner hose as shown and tighten hose clamp.



Identify EVAP hose. It will be the only hose with a loose end. The end which is not loose will be attached to the carbon canister located on top of the gas tank. Install loose end of EVAP hose to air cleaner as shown. Loosen, reposition hose clamp, and tighten to secure hose to air cleaner.



# Limited Warranty Policy

**Dear Valued Customer:**

The Dosko product you just purchased is built with the finest material and craftsmanship. Use this product properly and enjoy the benefits from its high performance. By purchasing a Dosko product, you show a desire for quality and durability. Like all mechanical equipment this unit requires a due amount of care. Treat this unit like the high quality piece of machinery it is. Neglect and improper handling may impair its performance.

Thoroughly read the instructions and understand the operation before using your product. Always contact Dosko Product Support at 1-866-298-3659 prior to having any service or warranty work performed, as some services performed by parties other than Dosko approved service centers may void this warranty. This limited warranty is in lieu of any other warranty expressed or implied, written or oral and Dosko assumes no other responsibility or liability outside that expressed within this limited warranty.

### Limited Warranty for Stump Grinder Models:

|           |          |            |
|-----------|----------|------------|
| 200-6HC   | 200-6H   | 691SP-20HE |
| 337S-13HC | 620-20HE | 691SP-25KE |
| 337-13HC  | 620-25KE | 337-13H    |

|                                       | Consumer Warranty Period   | Commercial Warranty Period           |
|---------------------------------------|--|--------------------------------------|
| <b>Weldments</b>                      | 2 years from date of purchase by user  | 2 year from date of purchase by user |
| <b>Hydraulic Motor, Valves, Pumps</b> | 2 years from date of purchase by user  | 1 year from date of purchase by user |
| <b>Wear Parts</b>                     | In addition to the normal warranty, Dosko shall warrant some normal wear items from defects in material or workmanship for a period of 30 days from the date of purchase by user. Normal wear items covered under this warranty are limited to: tires, belts, grease zerks, hoses, bearings, hoses, teeth, pockets, bolts, clutches, switches, wires, cables. Routine maintenance items such as lubricants, clutch adjustments, tune ups are not covered under warranty. |                                      |
| <b>Engines</b>                        | The engine warranty is covered under the terms and conditions as outlined by the engine manufactures warranty contained herein and is the sole responsibility of the engine manufacturer. Normal engine maintenance such as spark plugs, oil changes, air filters, adjustments, fuel system cleaning and obstruction due to build up is not covered by this Dosko limited warranty.  |                                      |

“**Consumer use**” means personal residential household use by a consumer. “**Commercial use**” means all other uses, including, but not limited to, use for commercial, income producing or rental purposes or when purchased by a business.

This limited warranty applies to the original purchaser of the equipment (verification of purchase, in the form of a receipt, is the responsibility of the buyer), is non-transferable, and covers parts and labor. Parts will be replaced or repaired at no charge, except when the equipment has failed due to lack of proper maintenance. If a part is no longer available, the part may be replaced with a similar part of equal function. Any misuse, abuse, alteration or improper installation or operations will void warranty. Determining whether a part is to be replaced or repaired is the sole decision of Dosko. Dosko will not provide for replacement of complete products due to defective parts. Any costs incurred due to replacement or repair of items outside of a Dosko approved facility is the responsibility of the buyer and not covered under warranty. Transportation costs to and from service center and/or service calls are the responsibility of the customer.

This limited warranty specifically excludes the following; failure of parts due to damage caused by accident, fire, flood, windstorm, acts of God, applications not approved by Dosko in writing, corrosion caused by chemicals, use of replacement parts which do not conform to manufacturer’s specifications, damage related to rodent and/or insect infestation and damage caused by vandalism. Additional exclusions: loss of running time, inconvenience, loss of income, or loss of use, including any implied warranty of merchantability of fitness for a specific use. Also, outdoor power equipment needs periodic parts and service to perform well, and this limited warranty does not cover instances when normal use has exhausted the life of a component or the engine.

This limited warranty does not cover any personal injury or damage to surrounding property caused by failure of any part, misuse or inability to use the product. Alteration of the product, including safety features, shall void this limited warranty and CE certification.

Repair or replacement of parts does not extend the warranty period. This limited warranty gives you specific legal rights. You may also have other rights that vary by state.

Please have model number, item number and serial number on hand prior to making a warranty claim or inquiry.



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**WARNING:** This product can expose you to chemicals including soots, tars, and mineral oils, which are known to the State of California to cause cancer, and carbon monoxide, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

# DOSKO

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